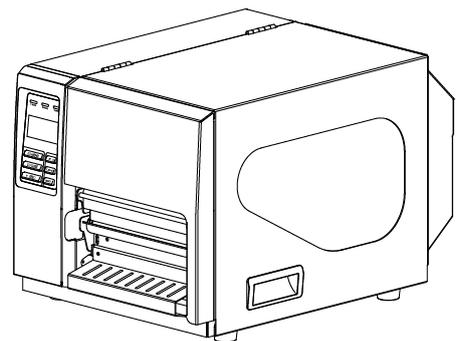


***TTP-268M/ TTP-366M***

**THERMAL TRANSFER / DIRECT THERMAL  
BAR CODE PRINTER**

**USER'S  
MANUAL**



## **Copyright Information**

©2011 TSC Auto ID Technology Co., Ltd,

The copyright in this manual, the software and firmware in the printer described therein are owned by TSC Auto ID Technology Co., Ltd, All rights reserved.

CG Triumvirate is a trademark of Agfa Corporation. CG Triumvirate Bold Condensed font is under license from the Monotype Corporation. Windows is a registered trademark of Microsoft Corporation.

All other trademarks are the property of their respective owners.

Information in this document is subject to change without notice and does not represent a commitment on the part of TSC Auto ID Technology Co. No part of this manual may be reproduced or transmitted in any form or by any means, for any purpose other than the purchaser's personal use, without the expressed written permission of TSC Auto ID Technology Co.

## Agency Compliance and Approvals



**CE CLASS A**  
**EN 55022:2006 +A1:2007**  
**EN 55024:1998+A1:2001+A2:2003**  
**EN 61000-4 SERIES REGULATIONS**



**FCC CFR Title 47 Part 15 Subpart B:2009-Section 15.107**  
**and 15.109**  
**ICES-003 Issue 4:2004 Class A**

This device complies with Part 15 of the FCC Rules.  
Operation is subject to the following two conditions.  
(1) This device may not cause harmful interference, and  
(2) This device must accept any interference received,  
including interference that may cause undesired operation.



**GB-4953-2001**  
**GB9254-2008 (CLASS A)**  
**GB27625-2003**

此为 A 级产品，在生活环境中，该产品可能会造成无线电干扰，  
在这种情况下，可能需要用户对干扰采取切实可行的措施。



**IEC 60950-1/A1:2009**  
**IEC 60950-1/A1:2005(2<sup>nd</sup> Edition)**  
**EN 60950-1/A1:2006 + A11:2009 + A1:2010**

---

# Contents

<b>1. Introduction</b> .....	<b>1</b>
<b>1.1 Product Introduction</b> .....	<b>1</b>
<b>1.2 Product Features</b> .....	<b>2</b>
<b>1.2.1 Printer standard features</b> .....	<b>2</b>
<b>1.2.2 Printer optional features</b> .....	<b>3</b>
<b>1.3 General Specifications</b> .....	<b>4</b>
<b>1.4 Print Specifications</b> .....	<b>4</b>
<b>1.5 Ribbon Specifications</b> .....	<b>4</b>
<b>1.6 Media Specifications</b> .....	<b>5</b>
<b>2. Operations Overview</b> .....	<b>6</b>
<b>2.1 Unpacking and Inspection</b> .....	<b>6</b>
<b>2.2 Printer Overview</b> .....	<b>7</b>
<b>2.2.1 Front View</b> .....	<b>7</b>
<b>2.2.2 Interior view</b> .....	<b>8</b>
<b>2.2.3 Rear View</b> .....	<b>9</b>
<b>2.3 Operator Controls</b> .....	<b>11</b>
<b>2.3.1 Front Panel Display</b> .....	<b>11</b>
<b>2.3.2 LED Indicators</b> .....	<b>11</b>
<b>2.3.3 Front Panel Keys</b> .....	<b>12</b>
<b>2.4 Setting up the Printer</b> .....	<b>12</b>
<b>2.5 Installation of Ribbon</b> .....	<b>13</b>
<b>2.5.1 Loading Ribbon</b> .....	<b>13</b>
<b>2.6 Installation of Media</b> .....	<b>16</b>
<b>2.6.1 Loading Roll Labels</b> .....	<b>16</b>
<b>2.6.2 Loading Fan-fold Labels</b> .....	<b>20</b>
<b>2.6.3 Loading Media in Peel-off Mode (Option)</b> .....	<b>21</b>
<b>2.6.4 Loading Media in Cutter Mode (Option)</b> .....	<b>23</b>
<b>2.7 Print Head Pressure Adjustment Knob</b> .....	<b>24</b>
<b>2.8 Using the Keyboard with PS/2 Interface</b> .....	<b>25</b>
<b>3. Menu Function</b> .....	<b>26</b>
<b>3.1 Setup Menu Overview</b> .....	<b>27</b>
<b>3.1.1-1 Printer Setup (TSPL2)</b> .....	<b>28</b>
<b>3.1.1-2 Printer Setup (ZPL2)</b> .....	<b>35</b>
<b>3.1.2 Sensor</b> .....	<b>42</b>
<b>3.1.3 Serial Comm.</b> .....	<b>50</b>

3.1.4 Ethernet .....	53
<b>3.2 File Manager .....</b>	<b>56</b>
3.2.1 File List .....	56
3.2.2 Avail. Memory .....	57
3.2.3 Del. All Files .....	57
<b>3.3 Diagnostics .....</b>	<b>58</b>
3.3.1 Print Config. ....	58
3.3.2 Dump Mode .....	61
3.3.3 Rotate Cutter .....	62
<b>3.4 Language .....</b>	<b>62</b>
<b>3.5 Service .....</b>	<b>63</b>
3.5.1 Initialization .....	63
3.5.2 Mileage Info. ....	64
<b>4. Diagnostic Tool . . . . .</b>	<b>65</b>
4.1 Start the Diagnostic Tool .....	65
4.2 Printer Function (Calibrate sensor, Ethernet setup, RTC setup.....)	
.....	66
<b>5 Setting Ethernet by Diagnostic Utility . . . . .</b>	<b>67</b>
5.1 Using USB interface to setup Ethernet interface .....	67
5.2 Using RS-232 interface to setup Ethernet interface.....	68
5.3 Using Ethernet interface to setup Ethernet interface .....	69
<b>6. Troubleshooting . . . . .</b>	<b>71</b>
6.1 Common Problems .....	71
6.2 Mechanism Fine Adjustment to Avoid Ribbon Wrinkles .....	75
<b>7. Maintenance . . . . .</b>	<b>77</b>
<b>Revise History . . . . .</b>	<b>79</b>

# 1. Introduction

## 1.1 Product Introduction

Thank you very much for purchasing TSC bar code printer.

This printer is designed with die-casting aluminum chassis, metal cover with large clear media view window, which ensuring to work for the extreme and heavy duty industrial environment and applications.

With back-lit graphic LCD display, printer status can be managed easier and operated more user friendly. The moveable sensor design can accept wide range of label media. All of the most frequently used bar code formats are included. Fonts and bar codes can be printed in any one of the four directions.

This printer is built-in the high quality, high performance MONOTYPE IMAGING<sup>®</sup> True Type font engine and one CG Triumvirate Bold Condensed smooth font. With flexible firmware design, user can also download the True Type Font from PC into printer memory for printing labels. Besides the scalable font, it also provides a choice of five different sizes of alphanumeric bitmap font, OCR-A and OCR-B fonts. By integrating rich features, it is the most cost-effective and high performance printer in its class!

To print label formats, please refer to the instructions provided with your labeling software; if you need to write the custom programs, please refer to the TSPL/TSPL2 programming manual that can be found on the accessories CD-ROM or on TSC website at <http://www.tscprinters.com>

- Applications
  - Compliance labeling for shipping and receiving
  - Pallet labeling
  - Inventory control labeling
  - Drum labeling
  - Warning labels
  - Custom signage
  - Brand marketing featuring graphics, logos and texts
  - Multiple-up labels (two or three labels across)

## 1.2 Product Features

### 1.2.1 Printer standard features

The printer offers the following standard features.

<b>Product standard feature</b>	<b>200 dpi models</b>	<b>300 dpi models</b>
Thermal transfer printing	<input type="radio"/>	<input type="radio"/>
Direct thermal printing	<input type="radio"/>	<input type="radio"/>
High quality die-cast aluminum design	<input type="radio"/>	<input type="radio"/>
Metal cover with large clear media view window	<input type="radio"/>	<input type="radio"/>
Moveable gap sensor (position adjustable from 2"~4")	<input type="radio"/>	<input type="radio"/>
Moveable black mark sensor position full web adjustable	<input type="radio"/>	<input type="radio"/>
Ribbon end sensor	<input type="radio"/>	<input type="radio"/>
LCD display (graphic type, 128x64 pixel) with back light	<input type="radio"/>	<input type="radio"/>
Control panel with 6 operation buttons	<input type="radio"/>	<input type="radio"/>
Control panel security (TCF)	<input type="radio"/>	<input type="radio"/>
LED indicators	<input type="radio"/>	<input type="radio"/>
Real time clock	<input type="radio"/>	<input type="radio"/>
Internal Ethernet print server (10/100 Mbps) interface	<input type="radio"/>	<input type="radio"/>
USB 2.0 (full speed) interface	<input type="radio"/>	<input type="radio"/>
Serial RS-232C (2400-115200 bps) interface	<input type="radio"/>	<input type="radio"/>
Centronics (SPP mode) interface	<input type="radio"/>	<input type="radio"/>
PS/2 keyboard interface for stand-alone or data entry at print site	<input type="radio"/>	<input type="radio"/>
32 MB DRAM memory	<input type="radio"/>	<input type="radio"/>
8 MB FLASH memory	<input type="radio"/>	<input type="radio"/>
SD FLASH card memory expands storage to 4 GB	<input type="radio"/>	<input type="radio"/>
Powerful 32 bit 200 MHz RISC processor	<input type="radio"/>	<input type="radio"/>
Standard industry emulations right out of the box including Eltron <sup>®</sup> and Zebra <sup>®</sup> language support	<input type="radio"/>	<input type="radio"/>
Internal 8 alpha-numeric bitmap fonts	<input type="radio"/>	<input type="radio"/>
Fonts and bar codes can be printed in any one of the four directions (0, 90,180, 270 degree)	<input type="radio"/>	<input type="radio"/>
Internal Monotype Imaging <sup>®</sup> true type font engine with one CG Triumvirate Bold Condensed scalable font	<input type="radio"/>	<input type="radio"/>
Downloadable fonts from PC to printer memory	<input type="radio"/>	<input type="radio"/>

Downloadable firmware upgrades		<input type="radio"/>	<input type="radio"/>									
Text, bar code, graphics/image printing (Please refer to the TSPL/TSPL2 programming manual for supporting code page)												
<table border="1"> <thead> <tr> <th colspan="2">Support Bar Code</th> <th>Support image</th> </tr> <tr> <th>1D bar code</th> <th>2D bar code</th> <th></th> </tr> </thead> <tbody> <tr> <td>Code 39, Code 93, Code128UCC, Code128 subsets A.B.C, Codabar, Interleave 2 of 5, EAN-8, EAN-13, EAN-128, UPC-A, UPC-E, EAN and UPC 2(5) digits add-on, MSI, PLESSEY, POSTNET, China POST, RSS-14, Code 11</td> <td>PDF-417, Maxicode, DataMatrix, QR code, Aztec</td> <td>BITMAP, BMP, PCX</td> </tr> </tbody> </table>		Support Bar Code		Support image	1D bar code	2D bar code		Code 39, Code 93, Code128UCC, Code128 subsets A.B.C, Codabar, Interleave 2 of 5, EAN-8, EAN-13, EAN-128, UPC-A, UPC-E, EAN and UPC 2(5) digits add-on, MSI, PLESSEY, POSTNET, China POST, RSS-14, Code 11	PDF-417, Maxicode, DataMatrix, QR code, Aztec	BITMAP, BMP, PCX	<input type="radio"/>	<input type="radio"/>
Support Bar Code		Support image										
1D bar code	2D bar code											
Code 39, Code 93, Code128UCC, Code128 subsets A.B.C, Codabar, Interleave 2 of 5, EAN-8, EAN-13, EAN-128, UPC-A, UPC-E, EAN and UPC 2(5) digits add-on, MSI, PLESSEY, POSTNET, China POST, RSS-14, Code 11	PDF-417, Maxicode, DataMatrix, QR code, Aztec	BITMAP, BMP, PCX										

### 1.2.2 Printer optional features

The printer offers the following optional features.

Product option feature	User options	Dealer options	Factory options
Applicator I/O interface	-	-	<input type="radio"/>
Peel-off kit (Includes internal rewind and peel-off module; Fits for plain paper media)	-	<input type="radio"/>	-
Heavy duty cutter module (Max. paper width: 178 mm, Paper thickness: Max 0.25 mm/ max. paper weight 250g/ m <sup>2</sup> , 1,000,000 cuts)  <b>Note: Except for the linerless cutter, all regular/heavy duty/care label cutters DO NOT cut on media with glue.</b>	-	<input type="radio"/>	-
Bluetooth module (RS-232C interface)	<input type="radio"/>	-	-
KP-200 Plus keyboard display unit	<input type="radio"/>	-	-
KU-007 Plus programmable smart keyboard display unit	<input type="radio"/>	-	-
HCS-200 long rang CCD scanner	<input type="radio"/>	-	-

### 1.3 General Specifications

<b>General Specifications</b>	
Physical dimensions	355 mm (W) x 337 mm (H) x 510 mm (D)
Weight	23 kg (48.5 lb)
Electrical	Internal switching power supply Input: 90~230VAC, 47~63HZ Output: 24V, 14.58A, 350W
Environmental condition	Operation: 5 ~ 40°C (41 ~ 104°F), 25~85% non-condensing Storage: -40 ~ 60 °C (-40 ~ 140°F), 10~90% non-condensing

### 1.4 Print Specifications

<b>Print Specifications</b>	<b>200 dpi models</b>	<b>300 dpi models</b>
Print head resolution	203 dots/inch (8 dots/mm)	300 dots/inch (12 dots/mm)
Printing method	Thermal transfer and direct thermal	
Dot size (width x length)	0.125 x 0.125 mm (1 mm = 8 dots)	0.084 x 0.084 mm (1 mm = 12 dots)
Print speed (inches per second)	4, 5, 6, 7, 8 ips selectable Up to 8 ips	4, 5, 6 ips selectable Up to 6 ips
Max. print width	168 mm (6.61")	
Max. print length	14,732 mm (580")	6,604 mm (260")
Printout bias	Vertical: 1 mm max. Horizontal: 1 mm max.	

### 1.5 Ribbon Specifications

<b>Ribbon Specifications</b>	
Ribbon outside diameter	Max. 81 mm
Ribbon length	450 meter
Ribbon core inside diameter	1 inch (25.4 mm)
Ribbon width	Max. 178 mm (7")
	Min. 50.8 mm (2.0")
Ribbon wound type	Ink coated outside wound, ink coated inside wound
Ribbon end type	Transparency

## 1.6 Media Specifications

<b>Media Specifications</b>	<b>200 dpi models</b>	<b>300 dpi models</b>
Label roll capacity	208.3 mm (8.2")	
Media alignment	Edge alignment	
Media type	Continuous, die-cut, black mark, fan-fold, notch	
Media wound type	Printing face outside wound	
Media width (label + liner)	Max. 172.7 mm (6.8")	
	Min. 50.8 mm (2.0")	
Media thickness (label + liner)	Max. 0.254 mm (10 mil)	
	Min. 0.06 mm (2.36 mil)	
Media core diameter	76.2 mm (3")	
Label length	Min. 10 mm (0.39")	
Label length (peeler mode)	Max. 152.4 mm (6")	
	Min. 25.4 mm (1")	
Label length (cutter mode)	Max. 5,080 mm (200")	Max. 2,540 mm (100")
	Min. 25.4 mm (1")	Min. 25.4 mm (1")
Gap height	Min. 2 mm	
Black mark height	Min. 2 mm	
Black mark width	Min. 8 mm (0.31")	

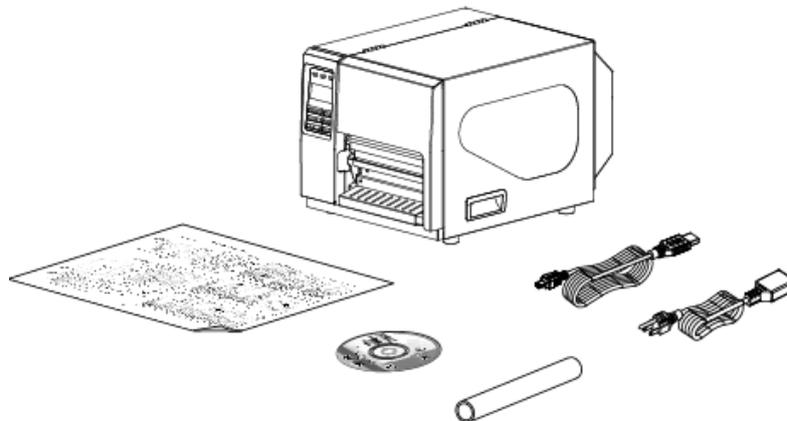
## 2. Operations Overview

### 2.1 Unpacking and Inspection

This printer has been specially packaged to withstand damage during shipping. Please carefully inspect the packaging and printer upon receiving the bar code printer. Please retain the packaging materials in case you need to reship the printer.

Unpacking the printer, the following items are included in the carton.

- One printer unit
- One Windows labeling software/Windows driver CD disk
- One quick installation guide
- One power cord
- One USB interface cable
- One ribbon take up paper core



If any parts are missing, please contact the Customer Service Department of your purchased reseller or distributor.

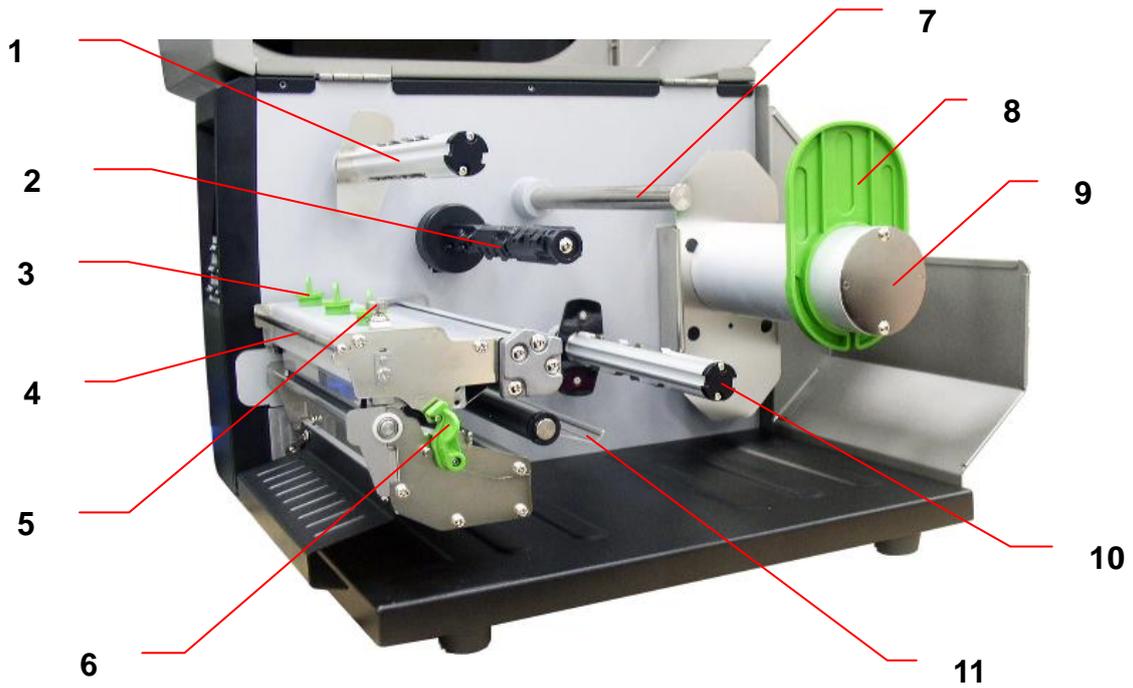
## 2.2 Printer Overview

### 2.2.1 Front View

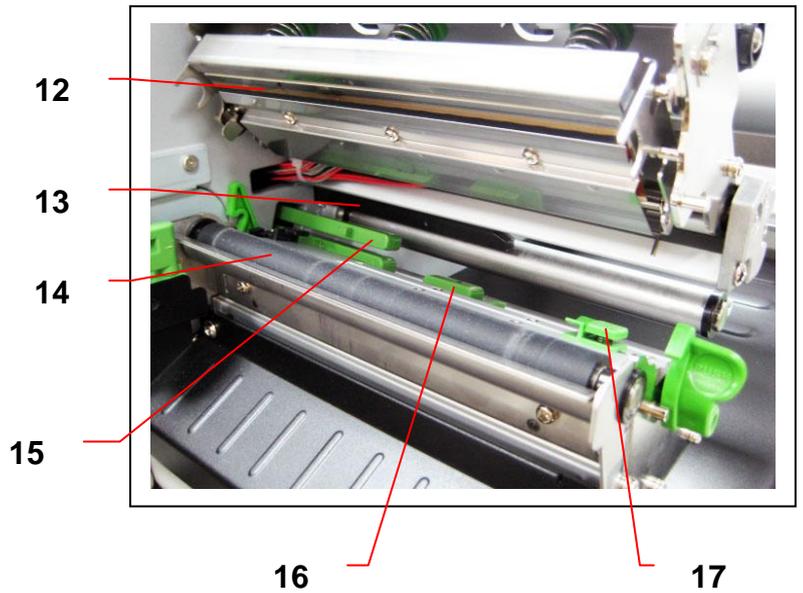


1. LED indicators
2. LCD display
3. Front panel buttons
4. Paper exit chute
5. Lower front cover
6. Media view window
7. Printer right side cover opener

## 2.2.2 Interior view



1. Ribbon rewind spindle
2. Ribbon supply spindle
3. Print head pressure adjustment knob
4. Ribbon guide bar
5. Z axis mechanism adjustment knob
6. Print head release lever
7. Media guide bar
8. Label roll guard
9. Label supply spindle
10. Internal rewind spindle (Optional)
11. Damper



12. Print head
13. Ribbon sensor
14. Platen roller
15. Gap sensor
16. Black mark sensor
17. Label guide

## 2.2.3 Rear View



1. Fan-fold paper entrance chute
2. Centronics interface (SPP mode)
3. USB interface (USB 2.0/ Full speed mode)
4. RS-232C interface (Max. 115,200 bps)
5. Power jack socket
6. GPIO interface (Factory option)
- \*7. SD card slot (Up to 4G)
8. Internal Ethernet interface (10/100 Mbps)
9. PS/2 keyboard interface
10. Power switch

### Note:

The interface picture here is for reference only. Please refer to the product specification for the interfaces availability.

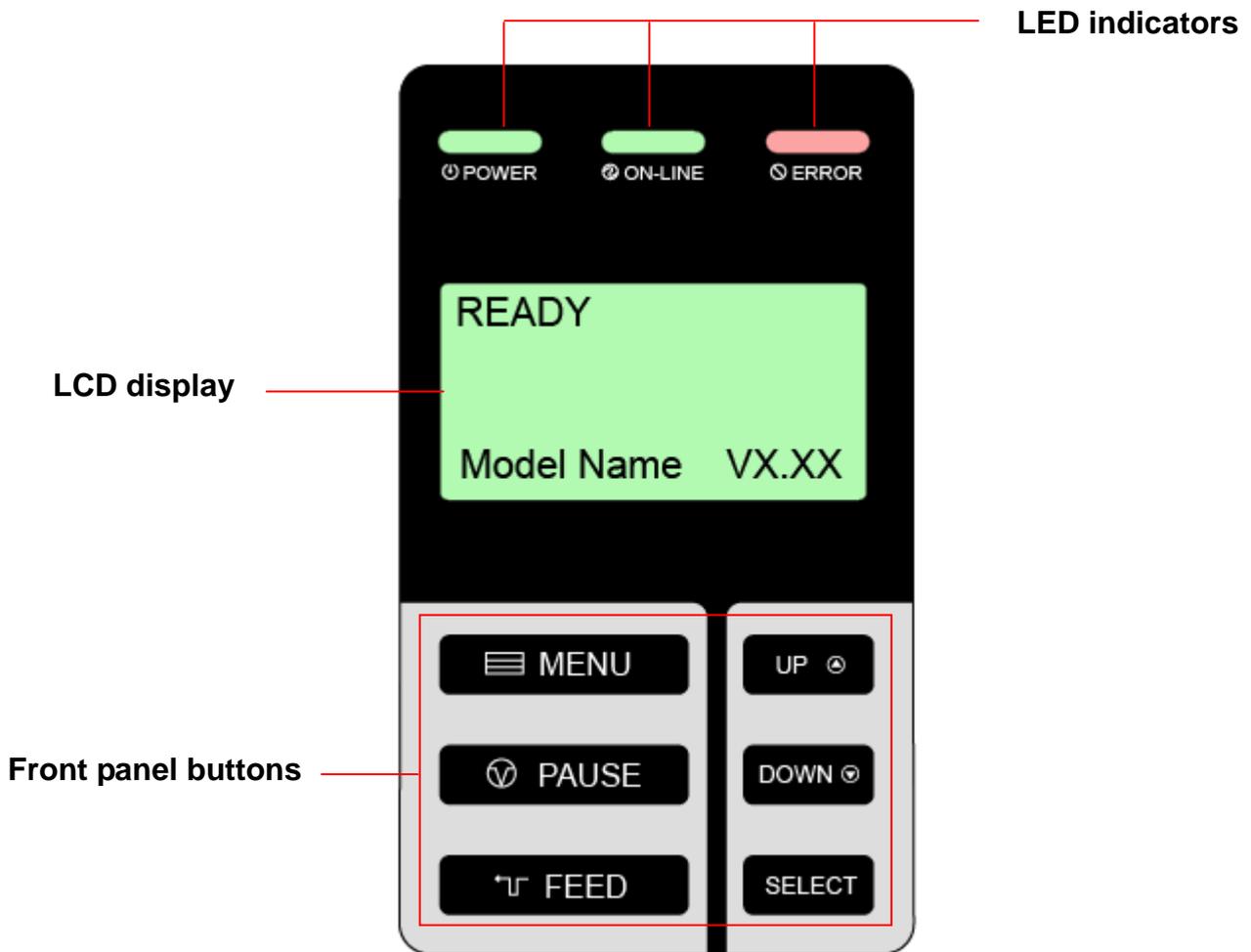
### \* Recommended SD card specification

SD card spec	SD card capacity	Approved SD card manufacturer
V1.0, V1.1	128 MB	SanDisk, Transcend
V1.0, V1.1	256 MB	SanDisk, Transcend, Panasonic
V1.0, V1.1	512 MB	SanDisk, Transcend, Panasonic
V1.0, V1.1	1 GB	SanDisk, Transcend, Panasonic
V2.0 SDHC CLASS 4	4 GB	
V2.0 SDHC CLASS 6	4 GB	SanDisk, Transcend, Panasonic
V1.0, V1.1	microSD 128 MB	Transcend, Panasonic

V1.0, V1.1	microSD 256 MB	Transcend, Panasonic
V1.0, V1.1	microSD 512 MB	Panasonic
V1.0, V1.1	microSD 1 GB	Transcend, Panasonic
V2.0 SDHC CLASS 4	microSD 4 GB	Panasonic
V2.0 SDHC CLASS 6	microSD 4 GB	Transcend
V1.0, V1.1	miniSD 128 MB	Transcend, Panasonic
V1.0, V1.1	miniSD 256 MB	Transcend, Panasonic
V1.0, V1.1	miniSD 512 MB	Transcend, Panasonic
V1.0, V1.1	miniSD 1 GB	Transcend, Panasonic
V2.0 SDHC CLASS 4	miniSD 4 GB	Transcend
V2.0 SDHC CLASS 6	miniSD 4 GB	
<ul style="list-style-type: none"> <li>- The DOS FAT file system is supported for the SD card.</li> <li>- Folders/files stored in the SD card should be in the 8.3 filename format</li> <li>- The miniSD/microSD card adapter is required for SD card reader.</li> </ul>		

## 2.3 Operator Controls

### 2.3.1 Front Panel Display



### 2.3.2 LED Indicators

LED	Status	Indication
⏻ POWER	Off	The printer power is turned off
	On	The printer power is turned on
🔄 ON-LINE	On	Printer is ready
	Blinking	Pause Downloading data into printer
🚫 ERROR	Off	Printer is ready
	On	“CARRIAGE OPEN” or “CUTTER ERROR”
	Blinking	“NO PAPER”, “PAPER JAM” or “NO RIBBON”

### 2.3.3 Front Panel Keys

Keys	Function
 <b>MENU</b>	1. Enter the menu 2. Exit from a menu or cancel a setting and return to the previous menu
 <b>PAUSE</b>	Pause/Resume the printing process
 <b>FEED</b>	Advance one label
<b>UP</b> 	Scroll up the menu list
<b>DOWN</b> 	Scroll down the menu list
<b>SELECT</b>	Enter/select cursor located option

## 2.4 Setting up the Printer

1. Place the printer on a flat, secure surface.
2. Make sure the power switch is off.
3. Connect the printer to the computer with the provided USB cable.
4. Plug the power cord into the AC power cord socket at the rear of the printer, and then plug the power cord into a properly grounded power outlet.

**Note:**

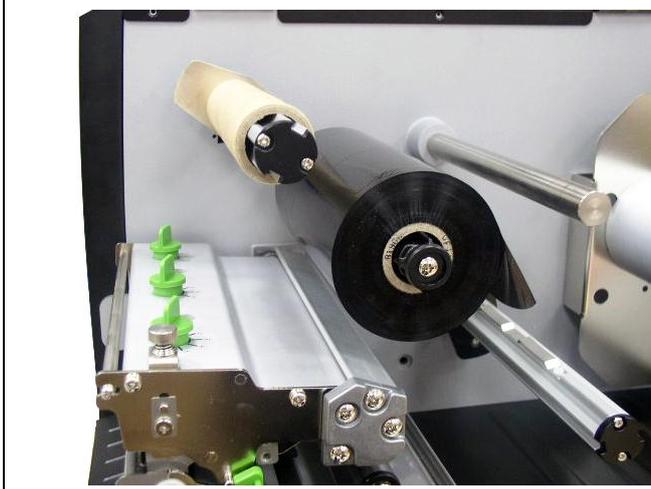
**Please switch OFF printer power switch prior to plug in the power cord to printer power jack.**

## 2.5 Installation of Ribbon

### 2.5.1 Loading Ribbon



1. Lift the handle to open the printer right side cover.



2. Install the ribbon and paper core onto the ribbon supply spindle and ribbon rewind spindle.



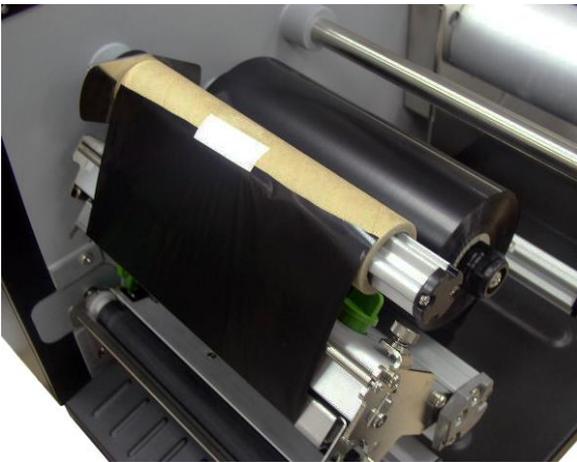
3. Push the print head release lever to open the print head mechanism.



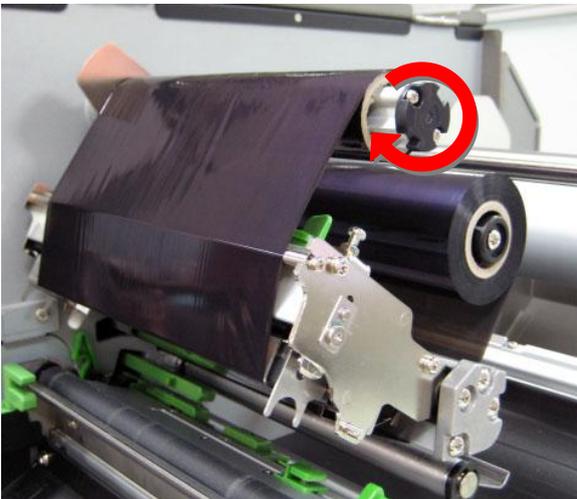
4. Thread the ribbon through the ribbon sensor slot and then through the open space in between print head and platen.

**Ribbon**

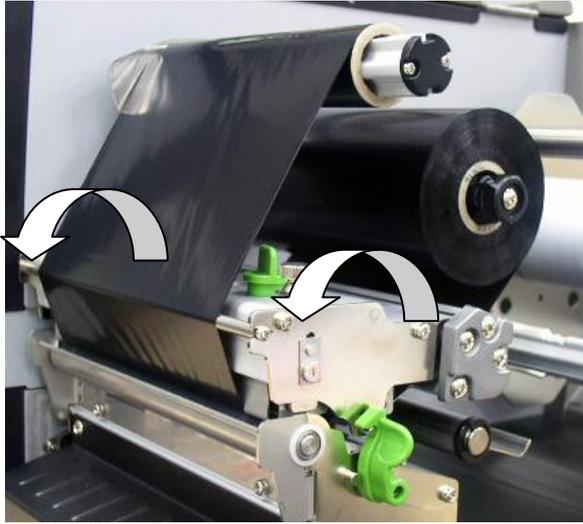
**Ribbon sensor**



5. Stick the ribbon onto the paper core. Keep the ribbon flat and without wrinkle.

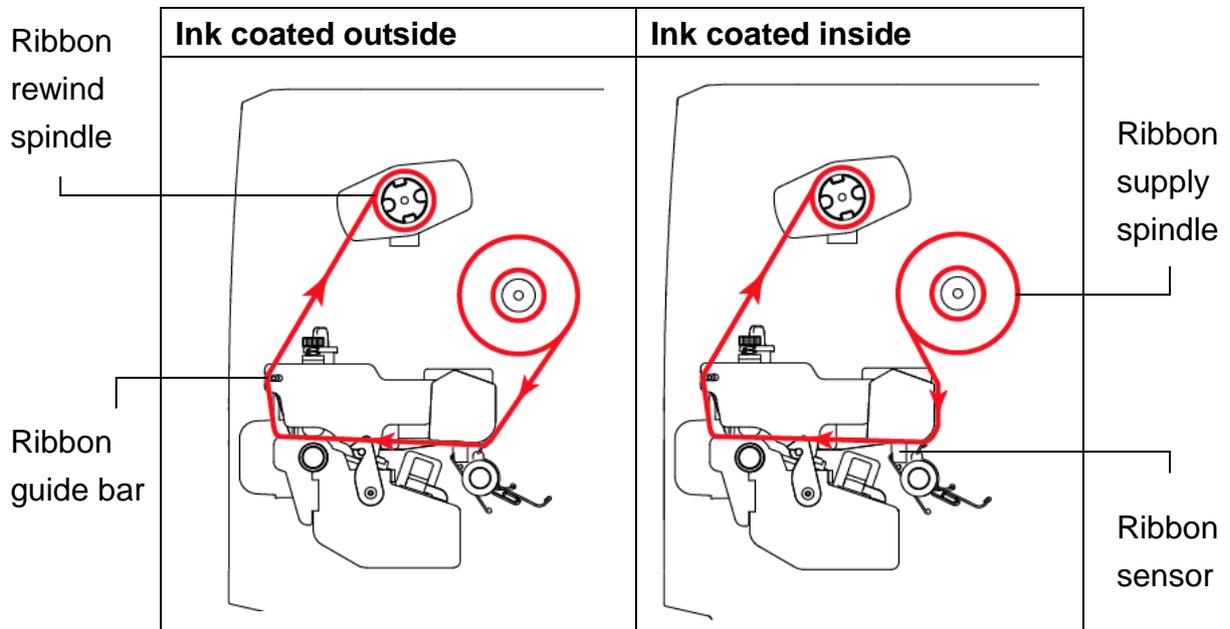


6. Wind the ribbon clockwise about 3~5 circles onto the ribbon rewind spindle until it is smooth and properly stretched.



7. Close the print head mechanism making sure the latches are engaged securely.

● Loading path for ribbon



**Note:**

Please refer to videos on [TSC YouTube](#) or driver CD.

## 2.6 Installation of Media

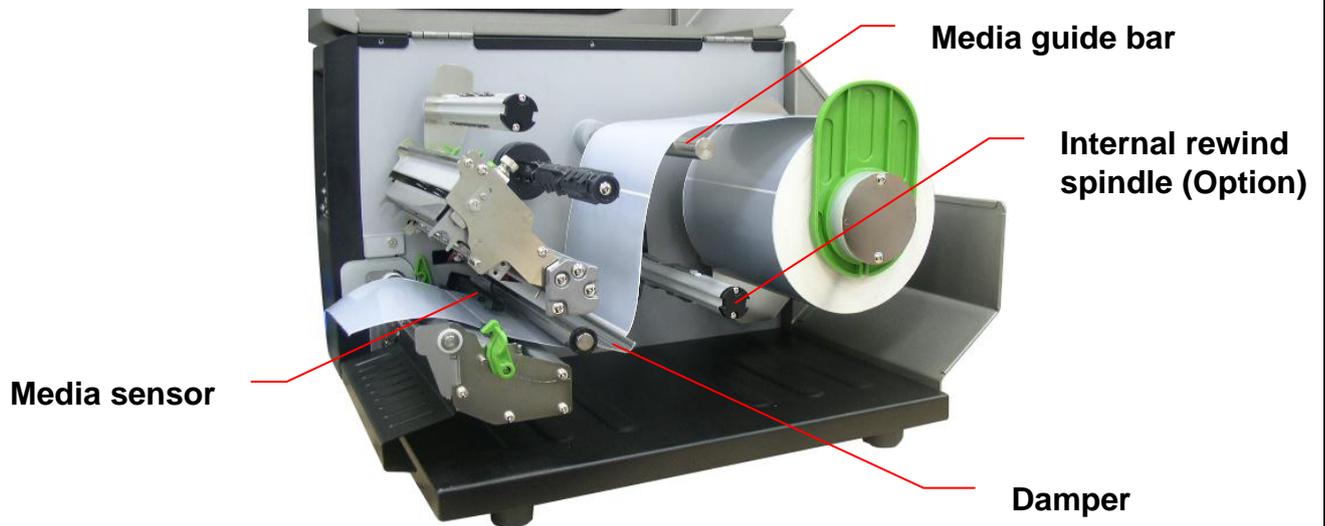
### 2.6.1 Loading Roll Labels

 A photograph showing a hand lifting the right side cover of a printer. The printer is black and grey, and the cover is being lifted upwards, revealing the internal mechanism.	<p>1. Lift the handle to open the printer right side cover.</p>
 A close-up photograph of the printer's internal mechanism. A hand is pushing a green lever to the right, which is indicated by a red arrow. This action opens the print head mechanism.	<p>2. Push the print head release lever to open the print head mechanism.</p>
 A close-up photograph of the printer's internal mechanism. A hand is removing a green plastic guard from a white label roll spindle. The guard is being lifted away from the spindle.	<p>3. Remove the label roll guard from the label spindle.</p>

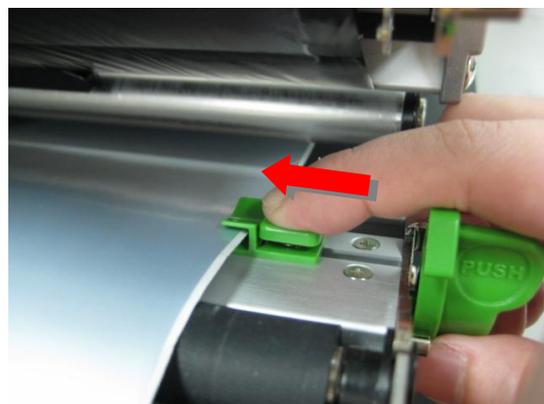
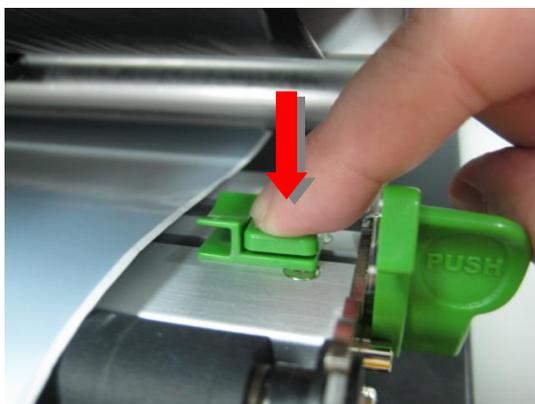


4. Place the roll of media on the label supply spindle and push it to the end of label spindle. Install the label roll guard gently to fit the width of label roll.

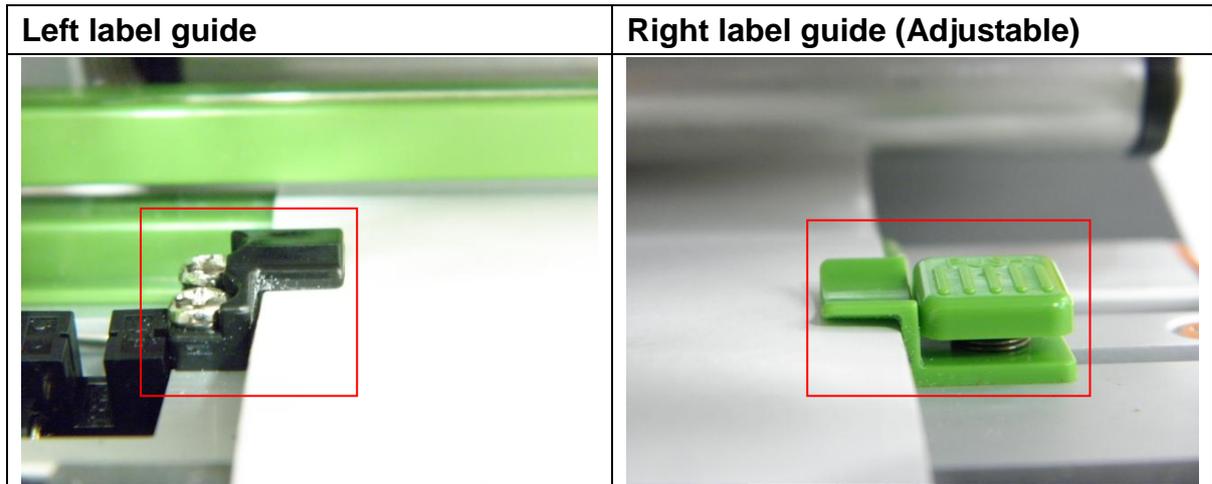
5. Pull label roll leading edge forward through the media guide bar, damper, media sensor and place the label leading edge onto the platen roller.



6. Adjust the label guide to fit the width of the label.



7. Making sure the label is into both label guides.

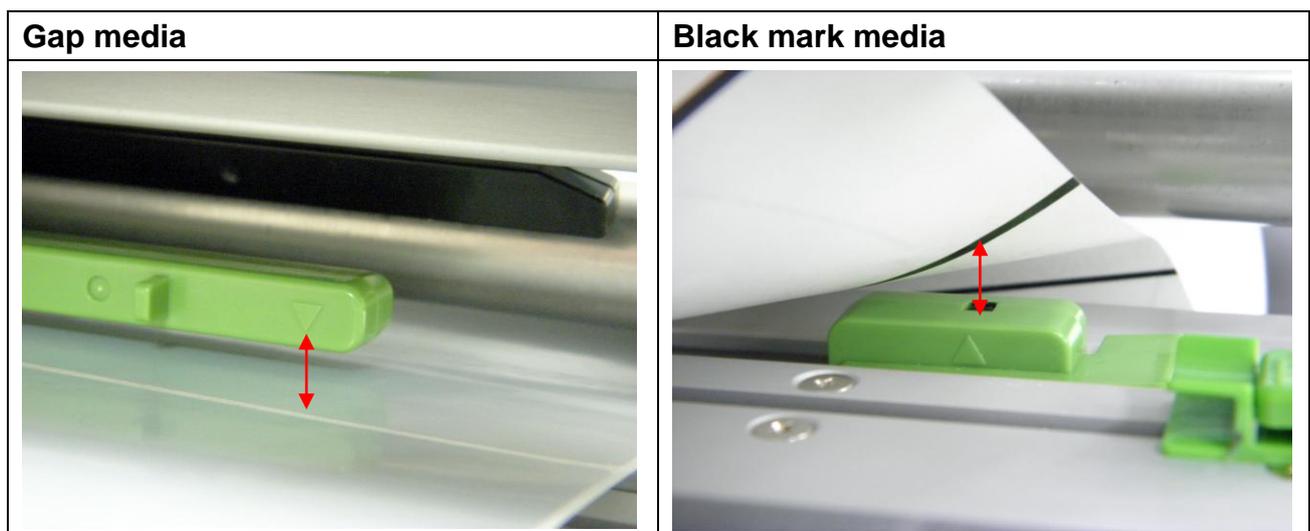


8. Close the print head mechanism. Making sure the latches are engaged securely.

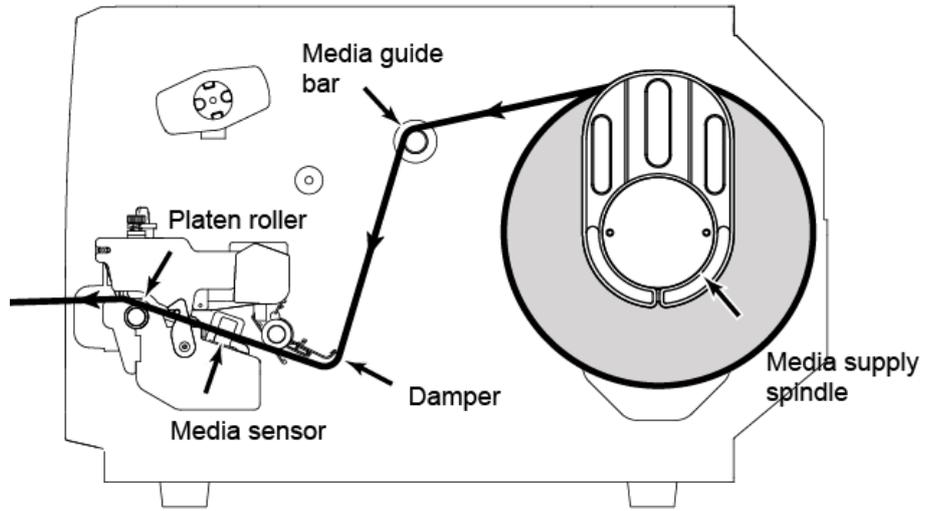
9. Using the front display panel to set the media sensor type and calibrate the selected sensor. (Please refer to section 3.1.2)

**Note:**

- Please calibrate the gap/black mark sensor when changing media.
- The sensor location is marked by a triangle mark  $\nabla$  at the sensor housing.
- The media sensor position is moveable, please make sure the gap or black mark is at the location where media gap/black mark will pass through for sensing.
- Please refer to videos on [TSC YouTube](#) or driver CD.



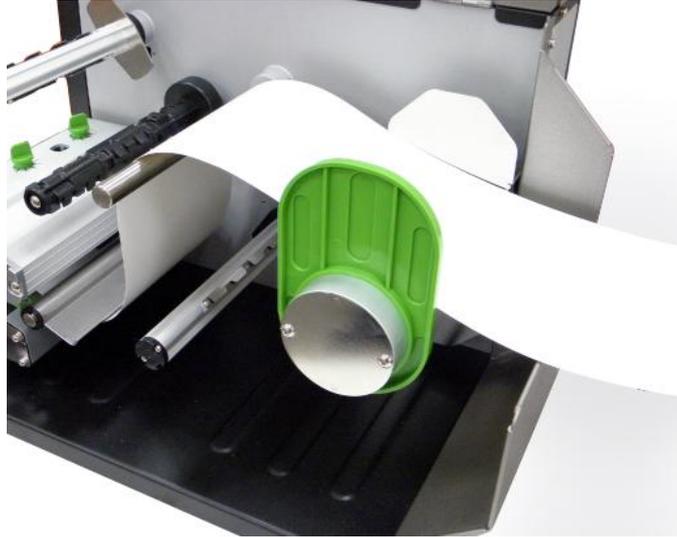
- **Loading path for roll labels**



## 2.6.2 Loading Fan-fold Labels

Fan-fold media feeds through rear external label entrance chute.

1. Lift the handle to open the printer right side cover.
2. Push the print head release lever to open the print head mechanism.
3. Insert the fan-fold media through the rear external label entrance chute.

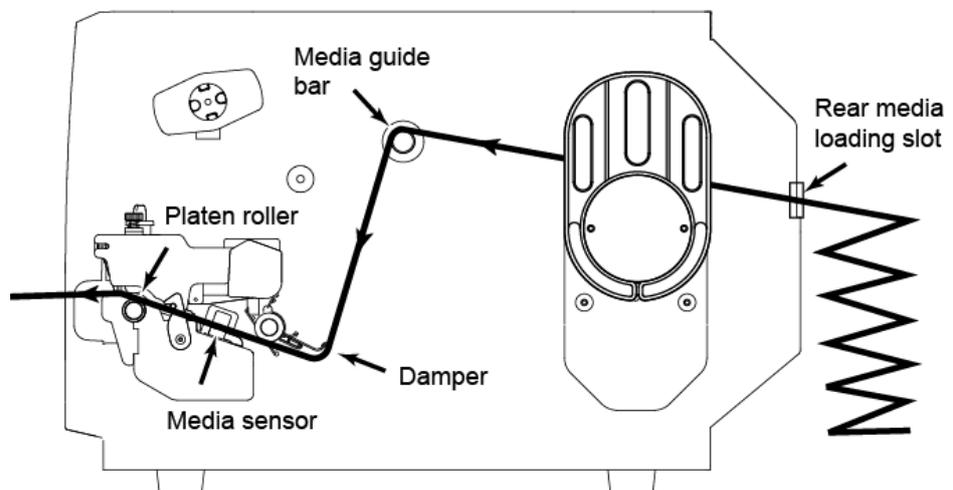


4. Pull fan-fold label leading edge forward through the media guide bar, damper, media sensor and place the label leading edge onto the platen roller.
5. Adjust the label guide by sliding to fit the paper width.
6. Close the print head mechanism making sure the latches are engaged securely.
7. Set the media sensor type and calibrate the selected sensor. (Please refer to section 3.1.2)

**Note:**

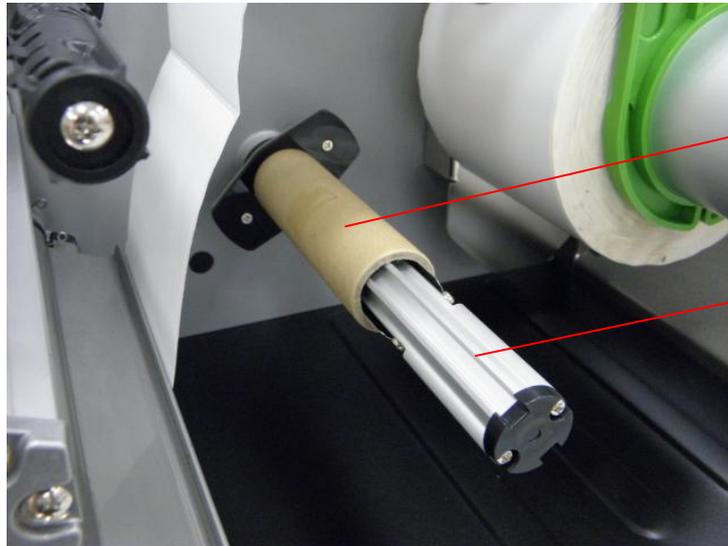
Please calibrate the gap/black mark sensor when changing media.

- **Loading path for fan-fold labels**



### 2.6.3 Loading Media in Peel-off Mode (Option)

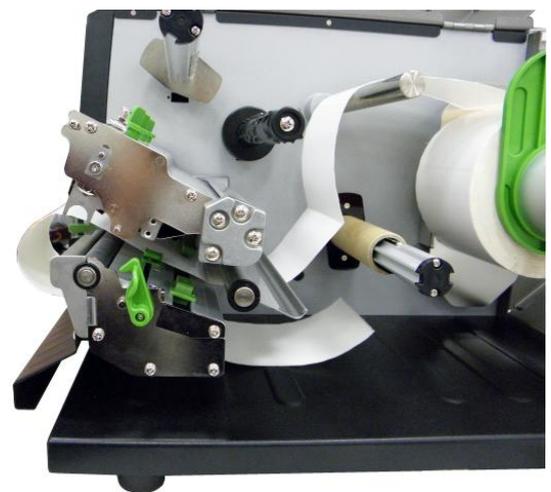
1. Install the label. (Please refer to chapter 2.6.1)
2. Using the front display panel to set the media sensor type and calibrate the selected sensor. (Please refer to chapter 3.1.2)
3. Install the paper core to internal rewind spindle.



Paper core

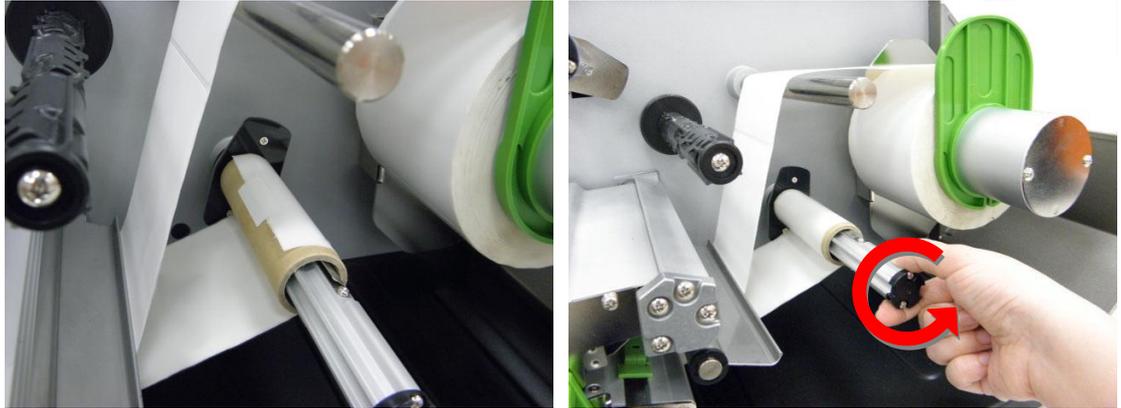
Internal rewind spindle

4. Pull approximately 650mm of label through the front of the printer and take some labels off only leave the liner.
5. Feed the liner into peel-off cover slot.



Slot

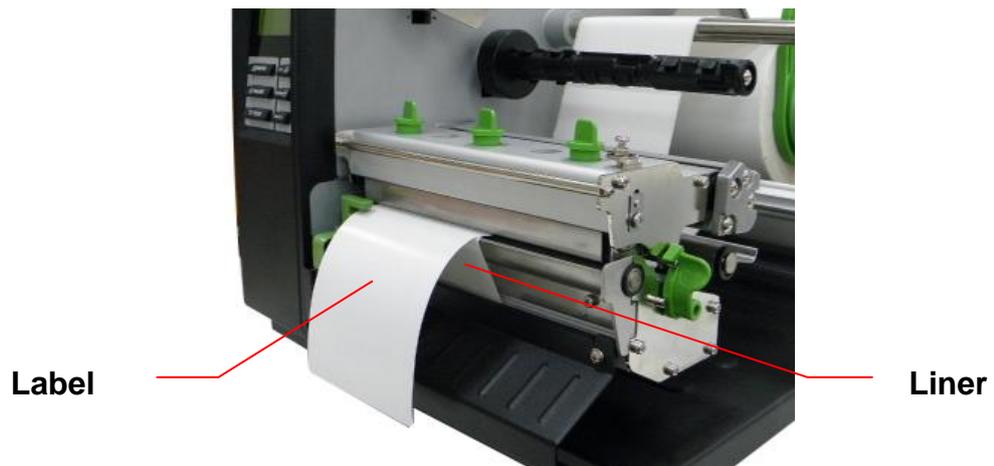
6. Stick the liner onto the paper core (with tab) and wind the spindle counter-clockwise until the liner is properly stretched.



7. Close the print head mechanism.  
8. Move the peel-off sensor toward the paper exit chute.



9. Using the front display panel, set the printer setting to peeler mode. Peeling will automatically start. Press the FEED button to test.



**Note:**

- \*Please calibrate the gap/black mark sensor when changing media.
- \*Fits for the plain paper media, we recommend always qualifying any application with thorough testing.
- \* Please refer to videos on [TSC YouTube](#) or driver CD.

## 2.6.4 Loading Media in Cutter Mode (Option)

1. Install the label. (Please refer to chapter 2.6.1)
2. Lead the media through the cutter paper opening.



3. Adjust the label guide to fit the width of the label.
4. Close the print head mechanism making sure the latches are engaged properly.

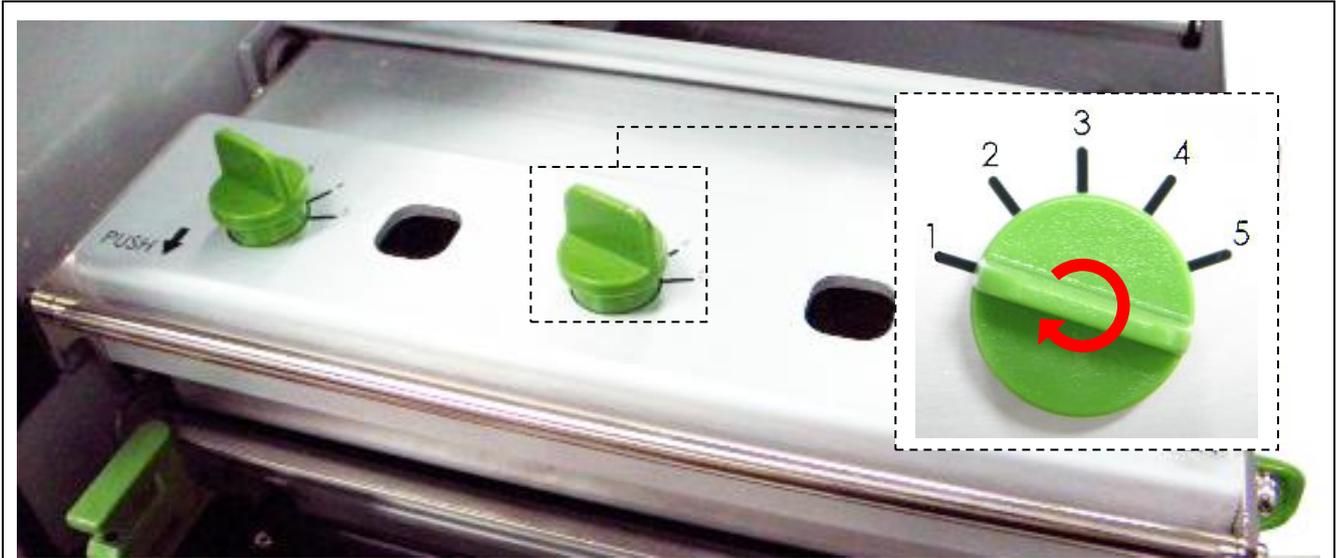


5. Using the front display panel, set the printer setting to cutter mode. Press the FEED button to test.

**Note:**

**Please calibrate the gap/black mark sensor when changing media.**

## 2.7 Print Head Pressure Adjustment Knob



There are two conditions that will need to adjust the print head pressure.

1. Print with thick media  
If media thickness is larger than 0.19 mm, the larger pressure is required to get good quality printout.
2. Edge alignment media  
The media alignment is designed at the left edge of mechanism to keep the pressure balance between print head, media and ribbon.

There are 5 levels of pressure for adjustment. Level 1 is the minimum pressure and level 5 is the maximum pressure.

For example, if the label width is 6", adjust both print head pressure adjustment knobs to the same level. If the label is less than 2" wide, increase the left side print head pressure by rotating the adjustment knob clockwise and decrease the right side pressure by rotating the adjustment knob counter-clockwise to level 1. If the left side print head adjustment knob setting has been set to 5 (the highest pressure index) than increase the middle print head pressure.

Please refer to the following pressure knob adjustment recommendation.

6" width label		
Left index	Middle index	Right index
1	1	1
2	2	2
3	3	3
4	4	4
5	5	5

2" width label		
Left index	Middle index	Right index
2	1	1
3	1	1
4	1	1
5	1	1
2	2	1
3	2	1
3	3	1
4	2	1
4	3	1
4	4	1
5	2	1
5	3	1
5	4	1
5	5	1

## 2.8 Using the Keyboard with PS/2 Interface

1. Turn off the power of printer.
2. Plug the keyboard with PS/2 interface cable into PS/2 connector on the rear of the printer.
3. Turn on the printer power switch.
4. Press keyboard **F1** key, the following options will display on the LCD.

```
File List      2/4
  DRAM
> FLASH
  CARD
```

5. Use up **↑** or down **↓** key to move “>” cursor on the memory type and press **Enter** key to list files on the LCD display.
6. Select the file and press **Enter** key to execute the .BAS file.

```
FLASH File List
  TEST1.BAS
> TEST2.BAS
  TEST3.BAS
```

7. Then, you can type the data from keyboard for stand-alone application.

**Here below are the summary of the keyboard operation.**

Press **F1** key of the keyboard to start this function.

Press up **↑** or down **↓** key of the keyboard to move cursor of printer LCD display to select the option.

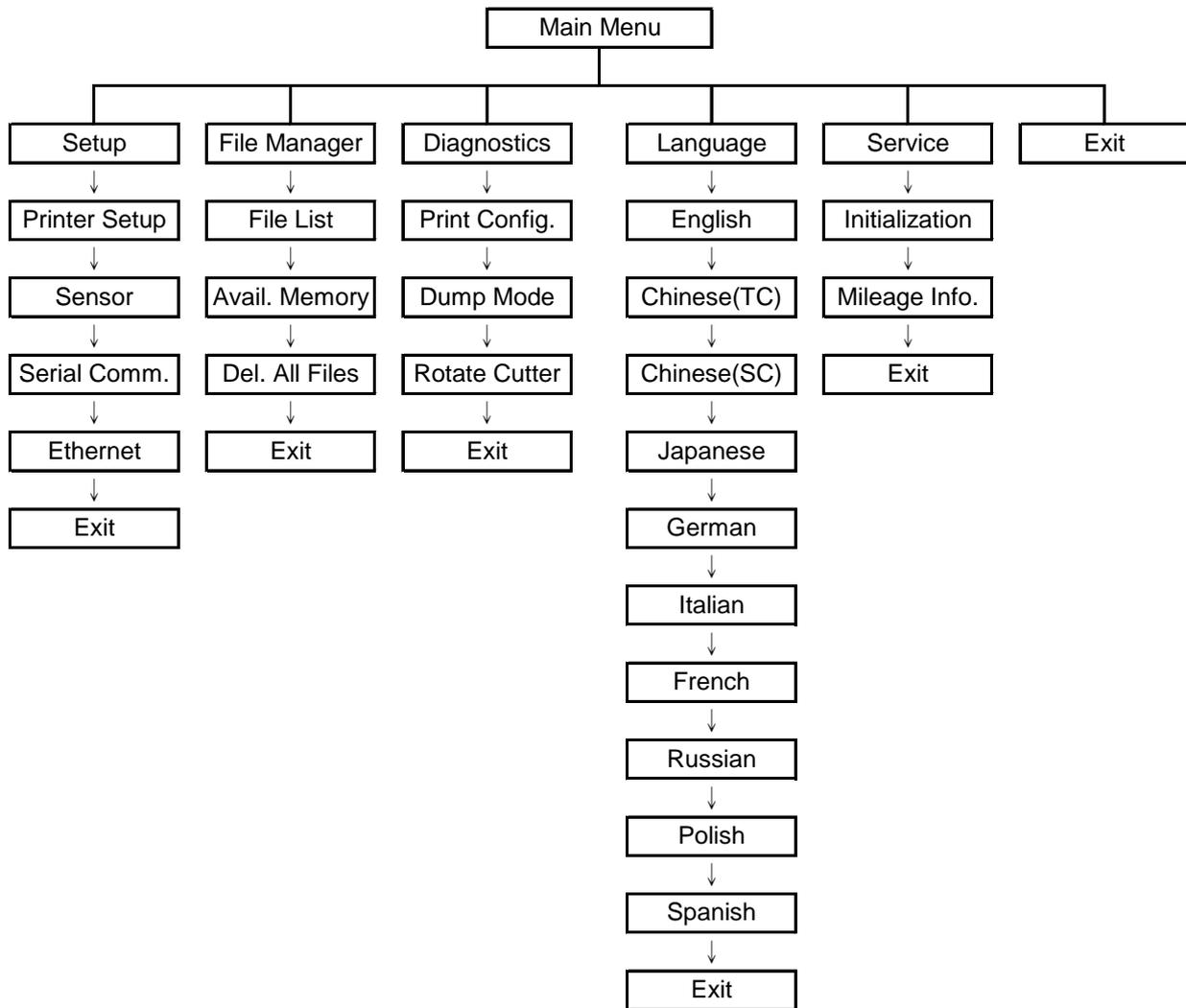
Press **Esc** key of the keyboard to return the previous menu.

Press **Enter** key of the keyboard to enter/execute cursor located option.

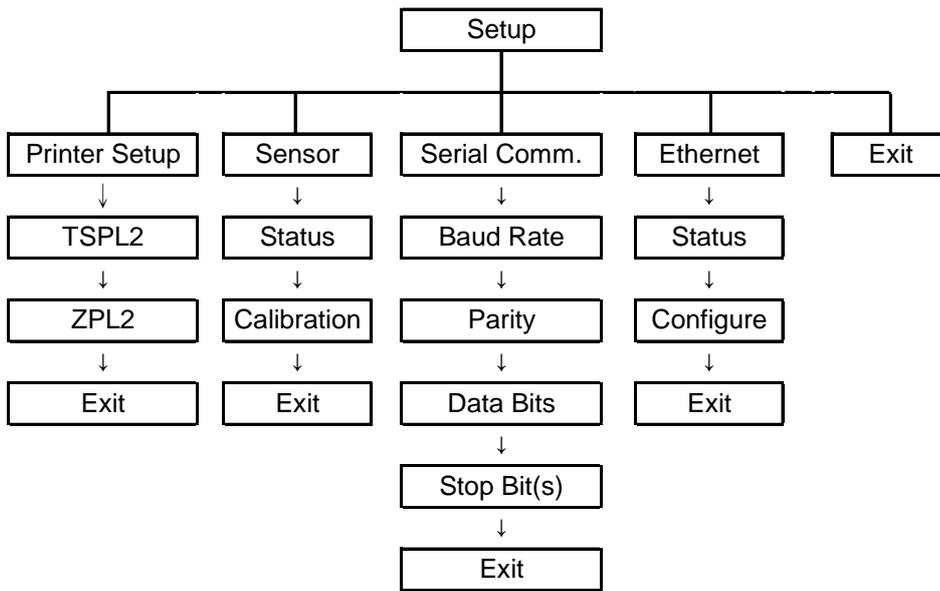
Press **Ctrl + C** keys of the keyboard to restart the printer and back to “Ready” state.

# 3. Menu Function

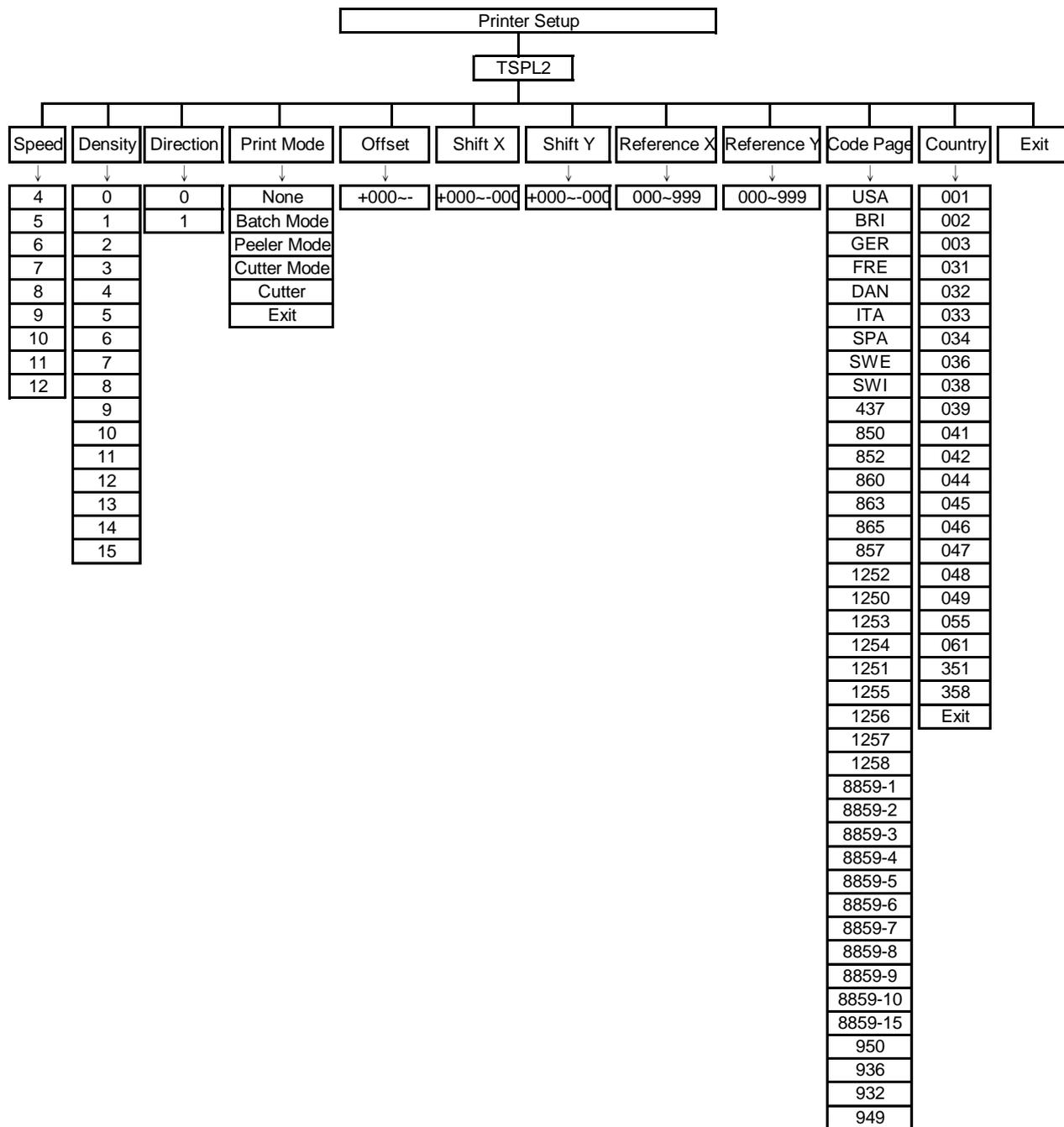
## Main Menu Overview



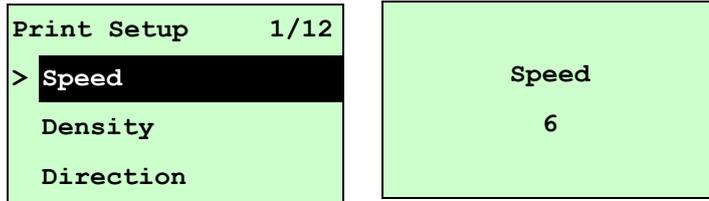
### 3.1 Setup Menu Overview



### 3.1.1-1 Printer Setup (TSPL2)



### 3.1.1-1.1 Speed:

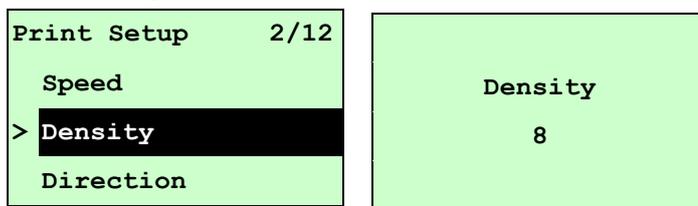


Use this option to setup print speed. Each increment/decrement is 1 ips. Printer default density is 6 ips (203 dpi) or 4 ips(300 dpi).

Press **UP** Ⓞ key to raise the print speed, and press **DOWN** Ⓞ key to decrease print speed. Press **SELECT** key to set it into printer. Press **MENU** key to cancel the setting and return to the previous menu.

**Note: If printing from enclosed software/driver, “Use current printer settings” option is not selected, the software/driver will send out the SPEED command, which will overwrite the setting set from the front panel.**

### 3.1.1-1.2 Density:

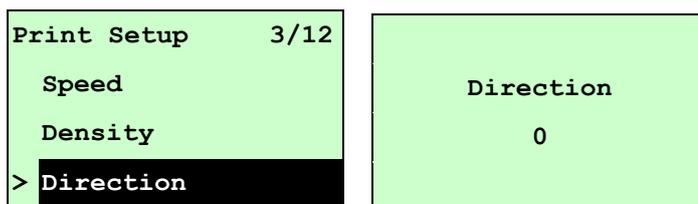


Use this option to setup printing darkness. The available setting is from 0 to 15 levels, and the increment is 1 level. Printer default density is 8. You may need to adjust your density based on selected media/ribbon.

Press **UP** Ⓞ and **DOWN** Ⓞ to increase/decrease the printing darkness. Press **SELECT** key to enable the setting. Press **MENU** key to cancel the setting and return to the previous menu.

**Note: If printing from enclosed software/driver, the “Use current printer settings” option is not been used, software/driver will send out the DENSITY command, which will overwrite the setting set from the front panel.**

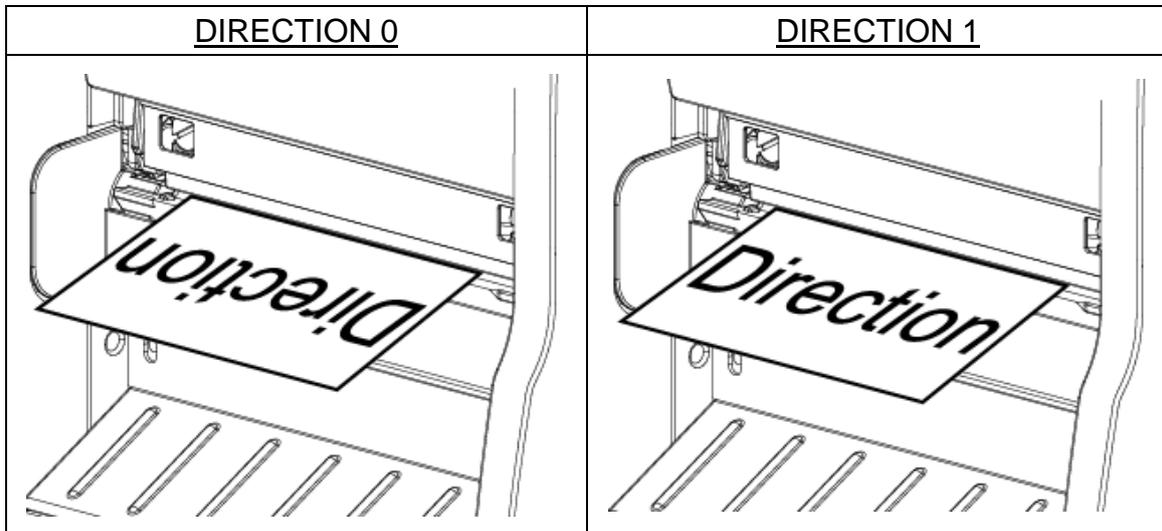
### 3.1.1-1.3 Direction:



The direction setting value is either 1 or 0. Use this option to setup the printout direction. Printer default printout direction is DIRECTION 0.

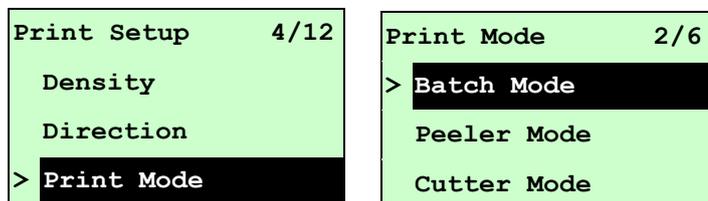
Press **UP** Ⓞ key to set the direction as 1, and **DOWN** Ⓞ to set it as 0, and **SELECT** key to enable the setting. Press **MENU** key to cancel the setting and return to the previous menu.

The following 2 figures are the printouts of DIRECTION 0 and 1 for your reference.



**Note:** If printing from enclosed software/driver, the software/driver will send out the **DIRECTION 0** command, which will overwrite the setting set from the front panel.

### 3.1.1-1.4 Print Mode: (None/Batch Mode/Peeler Mode/Cutter Mode/Cutter Batch)



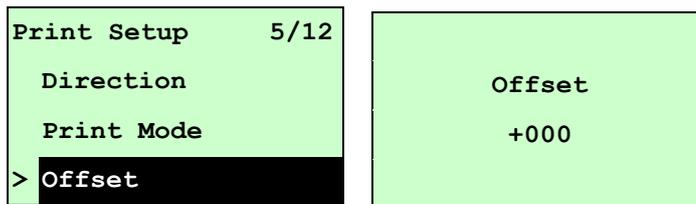
This option is used to set the print mode. Printer default setting is Batch Mode. When enter this list, the print mode in the right side of “>” icon is the printer current setting. Press **UP** Ⓞ and **DOWN** Ⓞ to select the different print mode and press **SELECT** button to enable the setting. Press **MENU** key to cancel the setting and return to the previous menu.

Printer Mode	Description
None	Next label top of form is aligned to the print head burn line location. (Tear Off Mode)
Batch Mode	Once image is printed completely, label gap/black mark will be fed to the tear edge for tear away.
Peeler Mode	Enable the label peel off mode.

Cutter Mode	Enable the cutter mode.
Cutter Batch	Cut the media once at the end of the printing job.

**Note: If printing from enclosed software/driver, the software/driver will send out the command, which will overwrite the setting set from the front panel.**

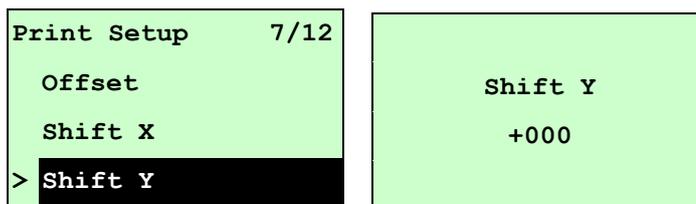
### 3.1.1-1.5 Offset:



This option is used to fine tune media stop location for peeler and cutter mode. Press the **DOWN** Ⓞ button to move the cursor from left digit to right digit, and press the **UP** Ⓞ button to set the value from “+” to “-” or “0” to “9”. Press the **SELECT** button to set the value into printer. Press **MENU** key to cancel the setting and return to the previous menu. The default value is +000.

**Note: If printing from enclosed software/driver, the software/driver will send out the OFFSET command, which will overwrite the setting set from the front panel.**

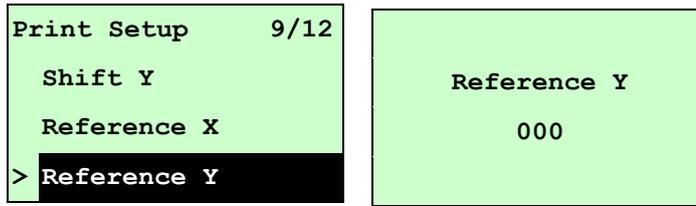
### 3.1.1-1.6 Shift X & Shift Y:



This option is used to fine tune print position. Press the **DOWN** Ⓞ button to move the cursor from left digit to right digit, and press the **UP** Ⓞ button to set the value from “+” to “-” or “0” to “9”. Press the **SELECT** button to set the value into printer. Press **MENU** key to cancel the setting and return to the previous menu. The default value is +000.

**Note: If printing from enclosed software/driver, the “Use current printer settings” option is enabled, software/driver will not send out the SHIFT command to overwrite the settings set from the front panel.**

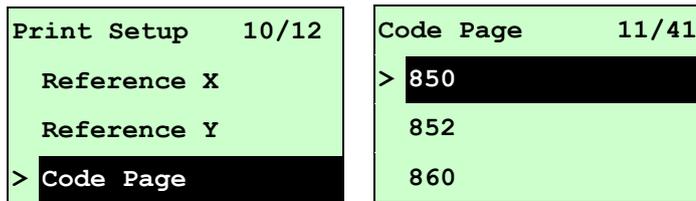
### 3.1.1-1.7 Reference X & Reference Y:



This option is used to set the origin of printer coordinate system horizontally and vertically. Press the **DOWN** ⬇ button to move the cursor from left digit to right digit, and press the **UP** ⬆ button to set the value from “0” to “9”. Press the **SELECT** button to set the value into printer. Press **MENU** key to cancel the setting and return to the previous menu. The default value is 000.

**Note: If printing from enclosed software/driver, the software/driver will send out the REFERENCE command, which will overwrite the setting set from the front panel.**

### 3.1.1-1.8 Code Page:



Use this option to set the code page of international character set. For more information about code page, please to refer the programming manual. When enter the code page list, the code page in the right side of “>” icon is the printer current setting.

Press the **UP** ⬆ and **DOWN** ⬇ to select the code page, and press the **SELECT** button to enable the setting. Press **MENU** key to cancel the setting and return to the previous menu.

**Note: If printing from enclosed software/driver, the software/driver will send out the command, which will overwrite the setting set from the front panel.**

7-bit		8-bit	
code page name	International Character Set	code page number	International Character Set
USA	USA	437	United States
BRI	British	850	Multilingual
GER	German	852	Slavic
FRE	French	860	Portuguese
DAN	Danish	863	Canadian/French

ITA	Italian	865	Nordic
SPA	Spanish		
SWE	Swedish		
SWI	Swiss		

Windows Code Page (SBCS)		Windows Code Page (DBCS)	
code page number	International Character Set	code page number	International Character Set
1252	Latin 1	950	Traditional Chinese Big5
1250	Central Europe	936	Simplified Chinese GBK
1253	Greek	932	Japanese Shift-JIS
1254	Turkish	949	Korean
1251	Cyrillic		
1255	Hebrew		
1256	Arabic		
1257	Baltic		
1258	Vietnam		

ISO Code Page		ISO Code Page	
code page name	International Character Set	code page number	International Character Set
8859-1	Latin 1	8859-7	Greek
8859-2	Latin 2	8859-9	Turkish
8859-3	Latin 3	8859-10	Latin 6
8859-4	Baltic	8859-15	Latin 9
8859-5	Cyrillic		

### 3.1.1-1.9 Country:

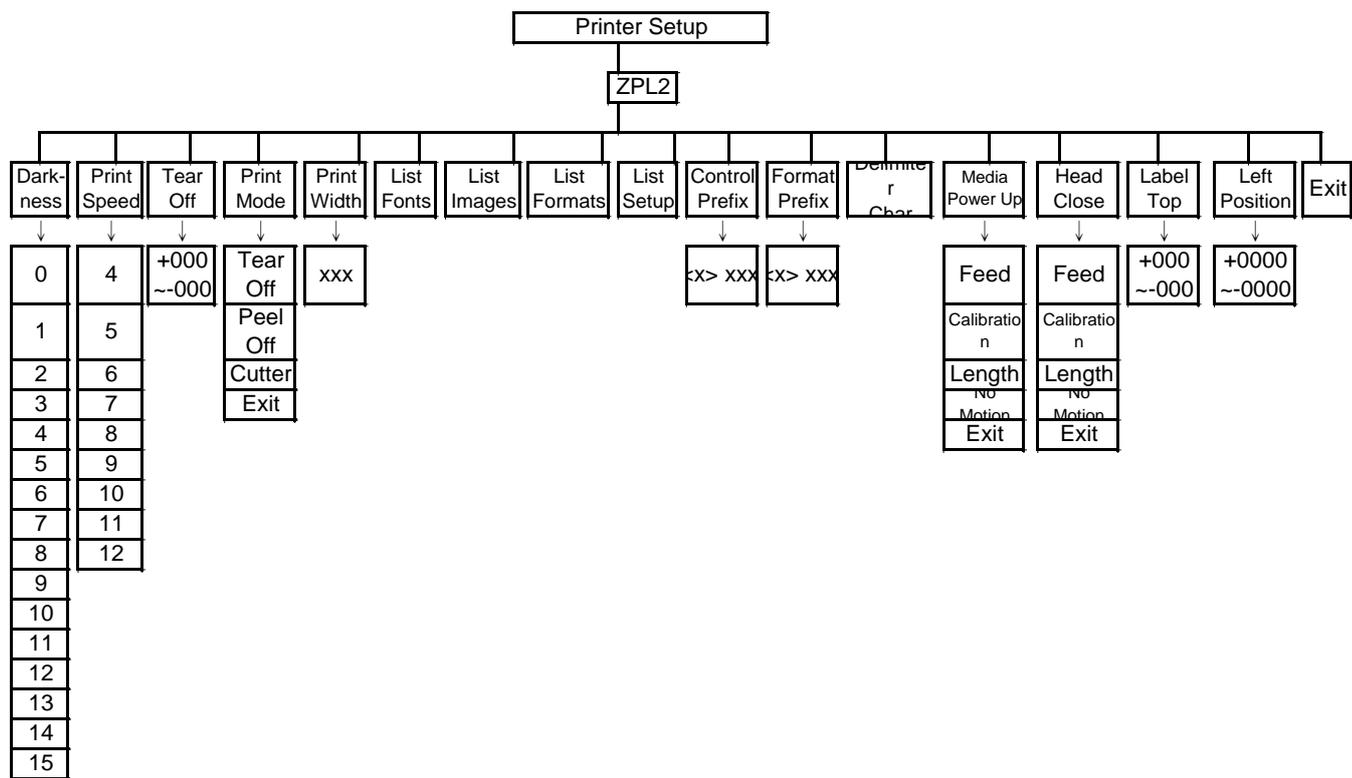
Print Setup 11/12	Country 1/23
Reference Y	> 001
Code Page	002
> Country	003

Use this option to set the country code for the LCD display. Press the **UP**  and **DOWN**  to select the country code, and press the **SELECT** button to set the

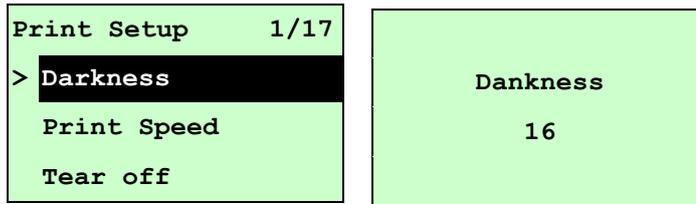
value into printer. When enter this list, the country code in the right side of “>” icon is the printer current setting. Press  **MENU** key to cancel the setting and return to the previous menu.

<b>Code</b>	<b>Country</b>	<b>Code</b>	<b>Country</b>	<b>Code</b>	<b>Country</b>	<b>Code</b>	<b>Country</b>
001	USA	034	Spanish (Spain)	044	United Kingdom	055	Brazil
002	Canadian-French	036	Hungarian	045	Danish	061	English (International)
003	Spanish (Latin America)	038	Yugoslavian	046	Swedish	351	Portuguese
031	Dutch	039	Italian	047	Norwegian	358	Finnish
032	Belgian	041	Switzerland	048	Polish		
033	French (France)	042	Slovak	049	German		

### 3.1.1-2 Printer Setup (ZPL2)



### 3.1.1-2.1 Darkness:

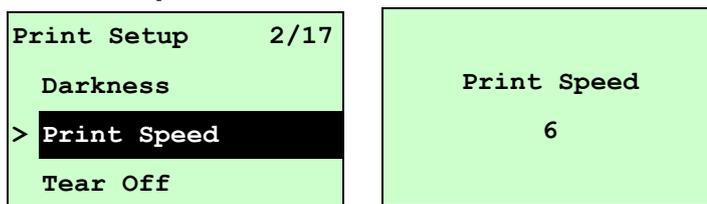


Use this option to setup printing darkness. The available setting is from 0 to 30, and the step is 1. Printer default density is 16. You may need to adjust your density based on selected media.

Press **UP** ⏴ and **DOWN** ⏵ to increase/decrease the printing darkness. Press **SELECT** key to enable the setting. Press **MENU** key to cancel the setting and return to the previous menu.

**Note: If printing from enclosed software/driver, the software/driver will send out the command, which will overwrite the setting set from the front panel.**

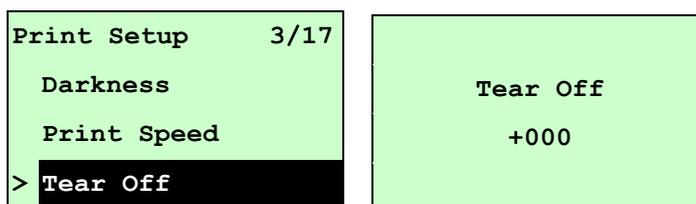
### 3.1.1-2.2 Print Speed:



Use this option to setup print speed. The each increment/decrement is 1 ips. Press **UP** ⏴ key to raise the print speed, and press **DOWN** ⏵ key to decrease print speed. Press **SELECT** key to set it into printer. Press **MENU** key to cancel the setting and return to the previous menu.

**Note: If printing from enclosed software/driver, the software/driver will send out the command, which will overwrite the setting set from the front panel.**

### 3.1.1-2.3 Tear Off:

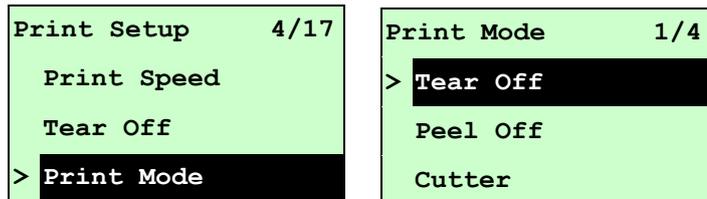


This option is used to fine tune media stop location. Press the **DOWN** ⏵ button to

move the cursor from left digit to right digit, and press the **UP** ⤴ button to set the value from “+” to “-” or “0” to “9”. Press the **SELECT** button to set the value into printer. Press **MENU** key to cancel the setting and return to the previous menu. The default value is +000.

**Note: If printing from enclosed software/driver, the software/driver will send out the command, which will overwrite the setting set from the front panel.**

### 3.1.1-2.4 Print Mode: (Tear Off / Peel Off / Cutter)

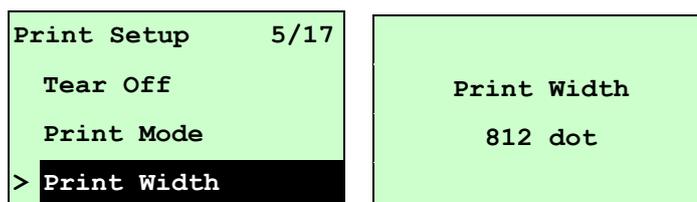


This option is used to set the print mode. Printer default setting is Tear Off. When enter this list, the print mode in the right side of “>” icon is the printer current setting. Press **UP** ⤴ and **DOWN** ⤵ to select the different print mode and press **SELECT** button to enable the setting. Press **MENU** key to cancel the setting and return to the previous menu.

Printer Mode	Description
Tear Off	Next label top of form is aligned to the print head burn line location.
Peel Off	Enable the label peel off mode.
Cutter	Enable the label cutter mode.

**Note: If printing from enclosed software/driver, the software/driver will send out the command, which will overwrite the setting set from the front panel.**

### 3.1.1-2.5 Print Width:

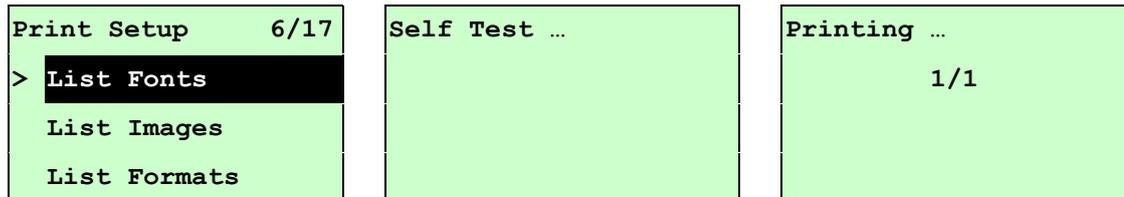


This option is used to set print width. Press the **DOWN** ⤵ button to move the cursor from left digit to right digit, and press the **UP** ⤴ button to set the value from “0” to

“9” or “dot” to “mm”. Press the **SELECT** button to set the value into printer. Press **MENU** key to cancel the setting and return to the previous menu.

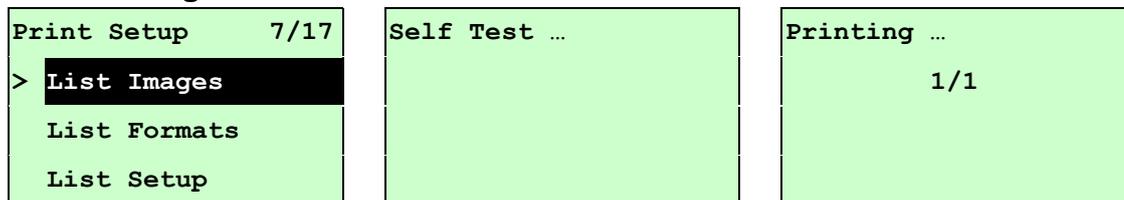
**Note: If printing from enclosed software/driver, the software/driver will send out the command, which will overwrite the setting set from the front panel.**

### 3.1.1-2.6 List Fonts:



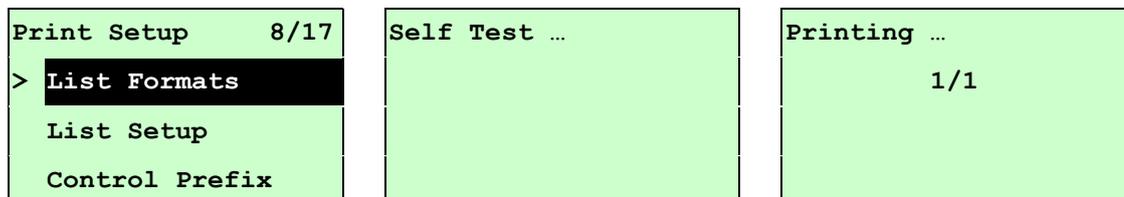
This feature is used to print current printer available fonts list to the label. The fonts stored in the printer’s DRAM, Flash or optional memory card. Press **SELECT** button to print the list.

### 3.1.1-2.7 List Images:



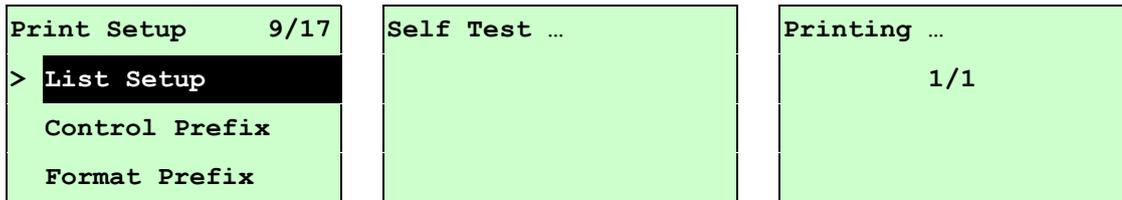
This feature is used to print current printer available images list to the label. The images stored in the printer’s DRAM, Flash or optional memory card. Press **SELECT** button to print the list.

### 3.1.1-2.8 List Formats:



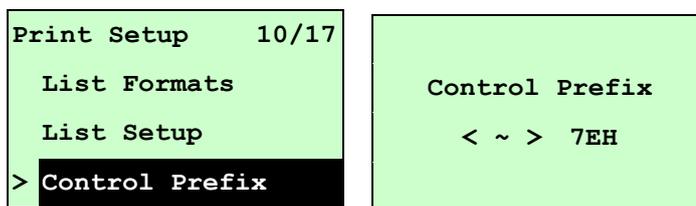
This feature is used to print current printer available formats list to the label. The formats stored in the printer’s DRAM, Flash or optional memory card. Press **SELECT** button to print the list.

### 3.1.1-2.9 List Setup:



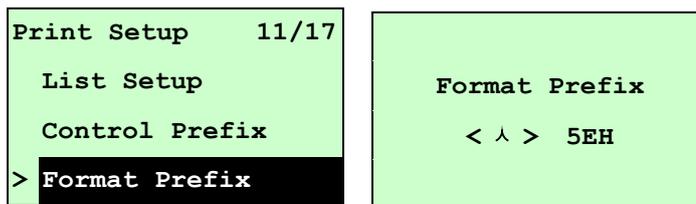
This feature is used to print current printer configuration to the label. Press **SELECT** button to print the list.

### 3.1.1-2.10 Control Prefix:



This option is used to set control prefix character. Press the **DOWN** Ⓞ button to move the cursor from left digit to right digit, and press the **UP** Ⓞ button to set the value from “0” to “9” or “A” to “F”. Press the **SELECT** button to set the value into printer. Press **MENU** key to cancel the setting and return to the previous menu.

### 3.1.1-2.11 Format Prefix:



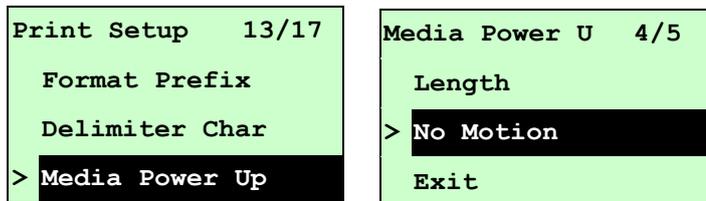
This option is used to set format prefix character. Press the **DOWN** Ⓞ button to move the cursor from left digit to right digit, and press the **UP** Ⓞ button to set the value from “0” to “9” or “A” to “F”. Press the **SELECT** button to set the value into printer. Press **MENU** key to cancel the setting and return to the previous menu.

### 3.1.1-2.12 Delimiter Char:



This option is used to set delimiter character. Press the **DOWN** Ⓞ button to move the cursor from left digit to right digit, and press the **UP** Ⓞ button to set the value from “0” to “9” or “A” to “F”. Press the **SELECT** button to set the value into printer. Press **MENU** key to cancel the setting and return to the previous menu.

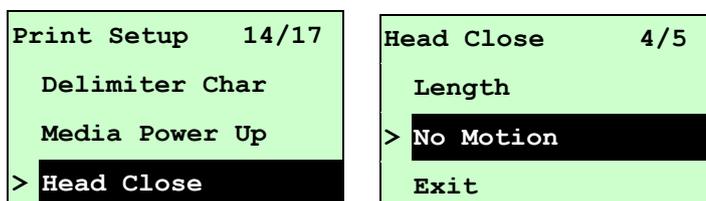
### 3.1.1-2.13 Media Power Up:



This option is used to set the action of the media when you turn on the printer. Printer default setting is No Motion. When enter this list, the print mode in the right side of “>” icon is the printer current setting. Press **UP** Ⓞ and **DOWN** Ⓞ to select the different print mode and press **SELECT** button to enable the setting. Press **MENU** key to cancel the setting and return to the previous menu.

Selections	Description
Feed	Printer will advance one label
Calibration	Printer will calibration the sensor levels, determine length and feed label
Length	Printer determine length and feed label
No Motion	Printer will not move media

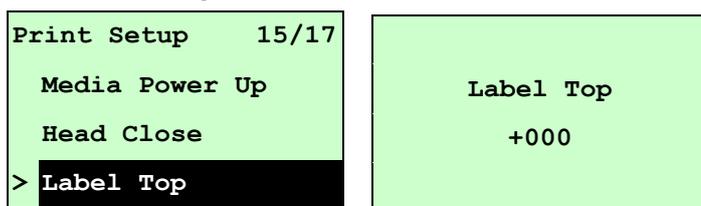
### 3.1.1-2.14 Head Close:



This option is used to set the action of the media when you close the printhead. Printer default setting is No Motion. When enter this list, the print mode in the right side of “>” icon is the printer current setting. Press **UP** Ⓞ and **DOWN** Ⓞ to select the different print mode and press **SELECT** button to enable the setting. Press **MENU** key to cancel the setting and return to the previous menu.

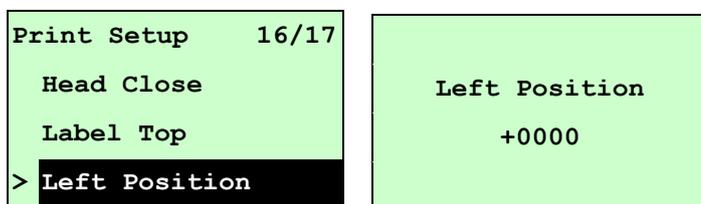
Selections	Description
Feed	Printer will advance one label
Calibration	Printer will calibration the sensor levels, determine length and feed label
Length	Printer determine length and feed label
No Motion	Printer will not move media

### 3.1.1-2.15 Label Top:



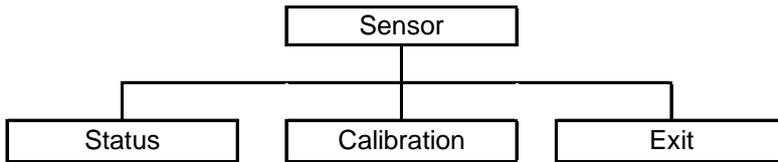
This option is used to adjust print position vertically on the label. Press the **DOWN** Ⓞ button to move the cursor from left digit to right digit, and press the **UP** Ⓞ button to set the value from “+” to “-” or “0” to “1/2”. Press the **SELECT** button to set the value into printer. Press **MENU** key to cancel the setting and return to the previous menu. The default value is +000 and range is -120 to +120 dots.

### 3.1.1-2.16 Left Position:



This option is used to adjust print position horizontally on the label. Press the **DOWN** Ⓞ button to move the cursor from left digit to right digit, and press the **UP** Ⓞ button to set the value from “+” to “-” or “0” to “9”. Press the **SELECT** button to set the value into printer. Press **MENU** key to cancel the setting and return to the previous menu. The default value is +0000 and range is -9999 to +9999 dots.

### 3.1.2 Sensor



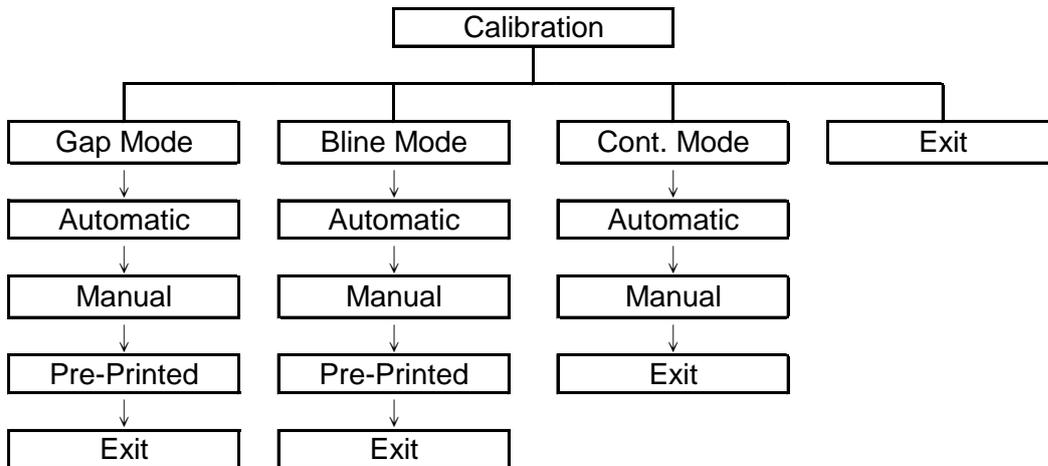
#### 3.1.2.1 Status

This function is available to check the printer's sensor status. When enter the [Status] option, you will see following message.

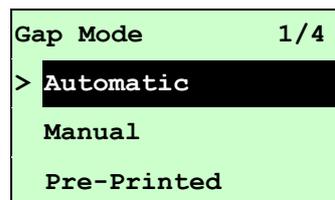
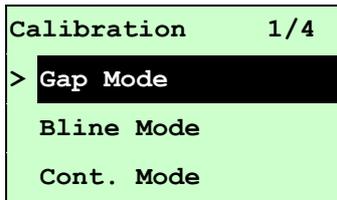
Paper Len.	812
Gap Size	24
Intensity	3
Ref. Level	512

#### 3.1.2.2 Calibration

This option is used to set the media sensor type and calibrate the selected sensor. We recommend to calibrate the sensor before printing when changing the media.



## A. Gap Mode

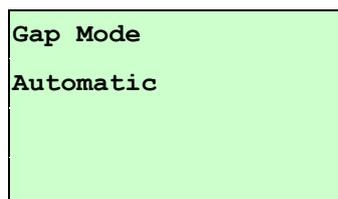


Press the **UP** ⤴ and **DOWN** ⤵ buttons to scroll the cursor to the media type and press the **SELECT** button to enter the sensor calibration mode.

**Note: If printing from enclosed software/driver, the software/driver will send out the GAP or BLINE command, which will overwrite the sensor type setting set from the front panel.**

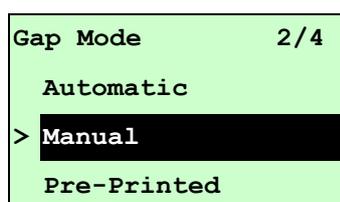
### A-1 Automatic

When enter the [Automatic] option, you will see following message, and printer will feed 2 to 3 gap labels to calibrate the sensor sensitivity automatically. When calibration is completed, the LCD screen will return to the previous menu.



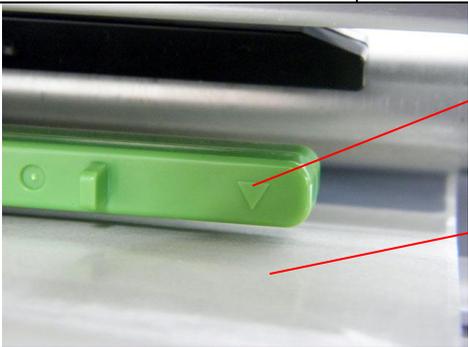
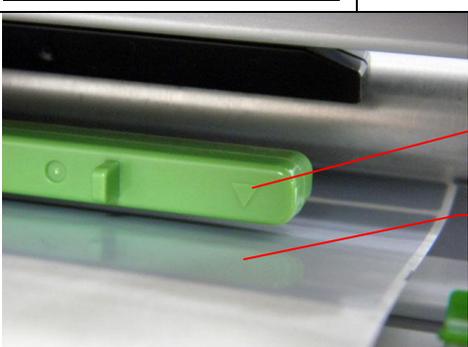
### A-2 Manual

In case “Automatic” sensor calibration cannot apply to the media, please use “Manual” function to calibrate the gap sensor manually.



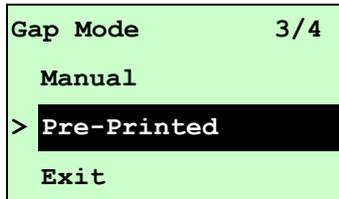
When enter [Manual] option, you will see following message. Please complete those steps :

<p>Paper Len. 00812 dot</p>	<ol style="list-style-type: none"><li>1. Press the <b>DOWN</b> ⤵ button to move the cursor from left digit to right digit, and press the <b>UP</b> ⤴ button to set the value from “0” to “9” and the “dot/mm/ inch”. Press the <b>SELECT</b> button to set the paper length into the printer.</li></ol>
---------------------------------	---

<p style="text-align: center;"><b>Gap Size</b> 0024 dot</p>	<p>2. Press the <b>DOWN</b> ⏴ button to move the cursor from left digit to right digit, and press the <b>UP</b> ⏵ button to set the value from “0” to “9” and the “dot/mm/ inch”. Press the <b>SELECT</b> button to set the gap size into the printer.</p>
<p><b>Gap Mode</b> <b>Scan Backing</b> <b>Intensity</b>           <b>x</b> <b>Ref. Level</b>           <b>xxx</b></p>	<p>3. Open the print head mechanism, put the label backing (liner) under the media sensor. Press the <b>SELECT</b> button to set the value into the printer.</p>
	<p>Media sensor location</p> <p>Label backing (liner)</p>
<p><b>Gap Mode</b> <b>Scan Paper</b> <b>Intensity</b>           <b>x</b> <b>Ref. Level</b>           <b>xxx</b></p>	<p>4. Then, Put the label with liner under the media sensor. Press the <b>SELECT</b> button to set the value into the printer.</p>
	<p>Media sensor location</p> <p>Label with liner</p>
<p><b>Gap Mode</b> <b>Complete</b> <b>Intensity</b>           <b>x</b> <b>Ref. Level</b>           <b>xxx</b></p>	<p>5. The gap sensor calibration is complete. Press the <b>SELECT</b> button the LCD screen will return to the previous menu.</p>

### A-3 Pre-Printed

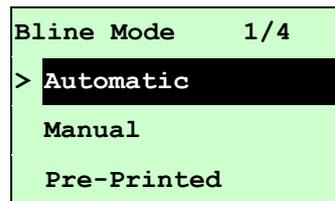
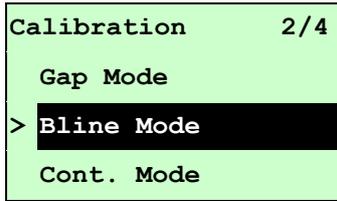
This function will need to set the paper length and gap size before auto-calibrate the sensor sensitivity. It can get the sensor sensitivity more accurately for pre-printed media.



When enter [Pre-Printed] option, you will see following message. Please complete there steps :

<p>Paper Len. 00812 dot</p>	<p>1. Press the <b>DOWN</b> Ⓣ button to move the cursor from left digit to right digit, and press the <b>UP</b> Ⓢ button to set the value from “0” to “9” and the “dot/mm/ inch”. Press the <b>SELECT</b> button to set the paper length into the printer.</p>
<p>Gap Siz□ 0024 dot</p>	<p>2. Press the <b>DOWN</b> Ⓣ button to move the cursor from left digit to right digit, and press the <b>UP</b> Ⓢ button to set the value from “0” to “9” and the “dot/mm/ inch”. Press the <b>SELECT</b> button to set the gap size into the printer.</p>
<p>Gap Mode Pre-Printed</p>	<p>3. Then, printer will feed labels to calibrate the sensor sensitivity automatically. When calibration is completed, the LCD screen will return to the previous menu.</p>

## B. Bline Mode



Press the **UP** ⬆ and **DOWN** ⬇ buttons to scroll the cursor to the sensor type. Press the **SELECT** button to enter the black-mark sensor calibration mode.

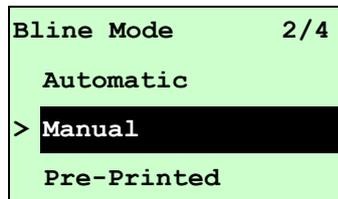
### B-1 Automatic

When enter the [Automatic] option, you will see following message and printer will feed the black mark label to calibrate the sensor sensitivity automatically. When calibration process is completed, the LCD screen will return to the previous menu.



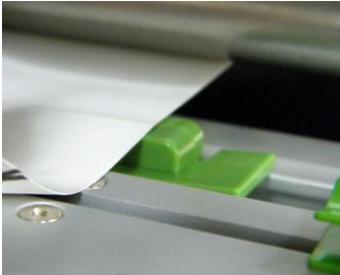
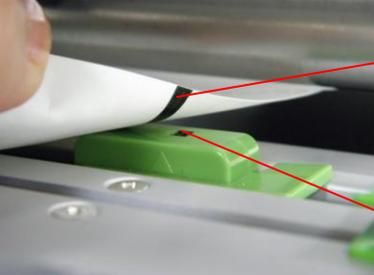
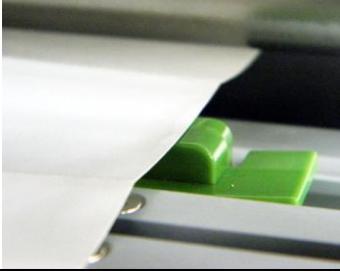
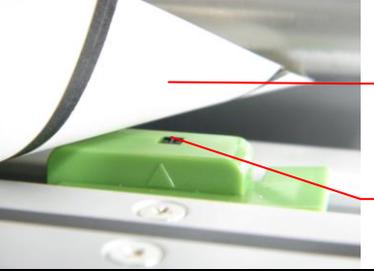
### B-2 Manual

In case “Automatic” sensor calibration cannot apply to the media, please use “Manual” function to calibrate the bline sensor manually.



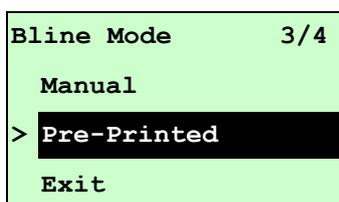
When enter [Manual] option, you will see following message. Please complete there steps :

<pre>Paper Len. 00151 dot</pre>	1. Press the <b>DOWN</b> ⬇ button to move the cursor from left digit to right digit, and press the <b>UP</b> ⬆ button to set the value from “0” to “9” and the “dot/ mm/ inch”. Press the <b>SELECT</b> button to set the paper length into the printer.
<pre>Bline Size 0024 dot</pre>	2. Press the <b>DOWN</b> ⬇ button to move the cursor from left digit to right digit, and press the <b>UP</b> ⬆ button to set the value from “0” to “9” and the “dot/ mm/ inch”. Press the <b>SELECT</b> button to set the bline size into the printer.

<pre> Bline Mode Scan Mark Intensity      x Ref. Level    xxx </pre>	<p>3. Open the print head mechanism, put the black mark under the media sensor. Press the <b>SELECT</b> button to set the value into the printer.</p>
	 <p>Black mark</p> <p>Black mark sensor</p>
<pre> Bline Mode Scan Paper Intensity      x Ref. Level    xxx </pre>	<p>4. Then, put the label without black mark under the media sensor. Press the <b>SELECT</b> button to set the value into the printer.</p>
	 <p>Label without black mark</p> <p>Black mark sensor</p>
<p><b>Note:</b> Normally, the value of “Ref. Level” for mark should be larger than paper for over 128. If the media sensor fails to do so, you have to manually change the Intensity by pressing <b>UP</b>  and <b>DOWN</b>  to reach the above value.</p>	
<pre> Bline Mode      3/4 Complete Intensity      x Ref. Level    xxx </pre>	<p>5. The bline sensor calibration is complete. Press the <b>SELECT</b> button the LCD screen will return to the previous menu.</p>

### B-3 Pre-Printed

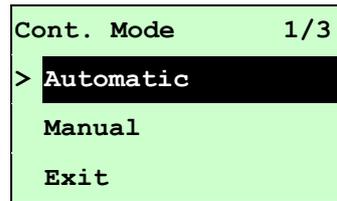
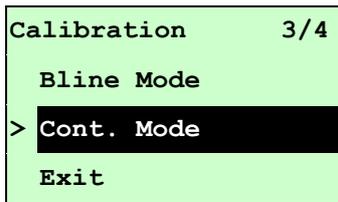
This function will need to set the paper length and gap size before auto-calibrate the sensor sensitivity. It can get the sensor sensitivity more accurately for pre-printed media.



When enter [Pre-Printed] option, you will see following message. Please complete these steps :

<p style="text-align: center;"><b>Paper Len.</b> 00812 dot</p>	<p>1. Press the <b>DOWN</b> Ⓢ button to move the cursor from left digit to right digit, and press the <b>UP</b> Ⓢ button to set the value from "0" to "9" and the "dot/mm/ inch". Press the <b>SELECT</b> button to set the paper length into the printer.</p>
<p style="text-align: center;"><b>Bline Size</b> 0024 dot</p>	<p>2. Press the <b>DOWN</b> Ⓢ button to move the cursor from left digit to right digit, and press the <b>UP</b> Ⓢ button to set the value from "0" to "9" and the "dot/mm/ inch". Press the <b>SELECT</b> button to set the bline size into the printer.</p>
<p><b>Bline Mode</b> Pre-Printed</p>	<p>3. Then, printer will feed labels to calibrate the sensor sensitivity automatically. When calibration is completed, the LCD screen will return to the previous menu.</p>

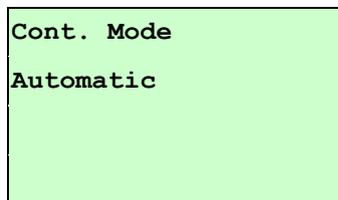
## C. Cont. Mode



Press the **UP**  and **DOWN**  buttons to scroll the cursor to the sensor type. Press the **SELECT** button to enter the black-mark sensor calibration mode.

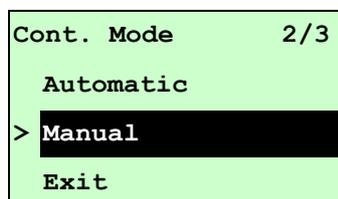
### C-1 Automatic

When enter the [Automatic] option, you will see following message and printer will calibrate the sensor sensitivity automatically. When calibration process is completed, the LCD screen will return to the previous menu.



### C-2 Manual

In case “Automatic” sensor calibration cannot apply to the media, please use “Manual” function to calibrate the sensor manually.

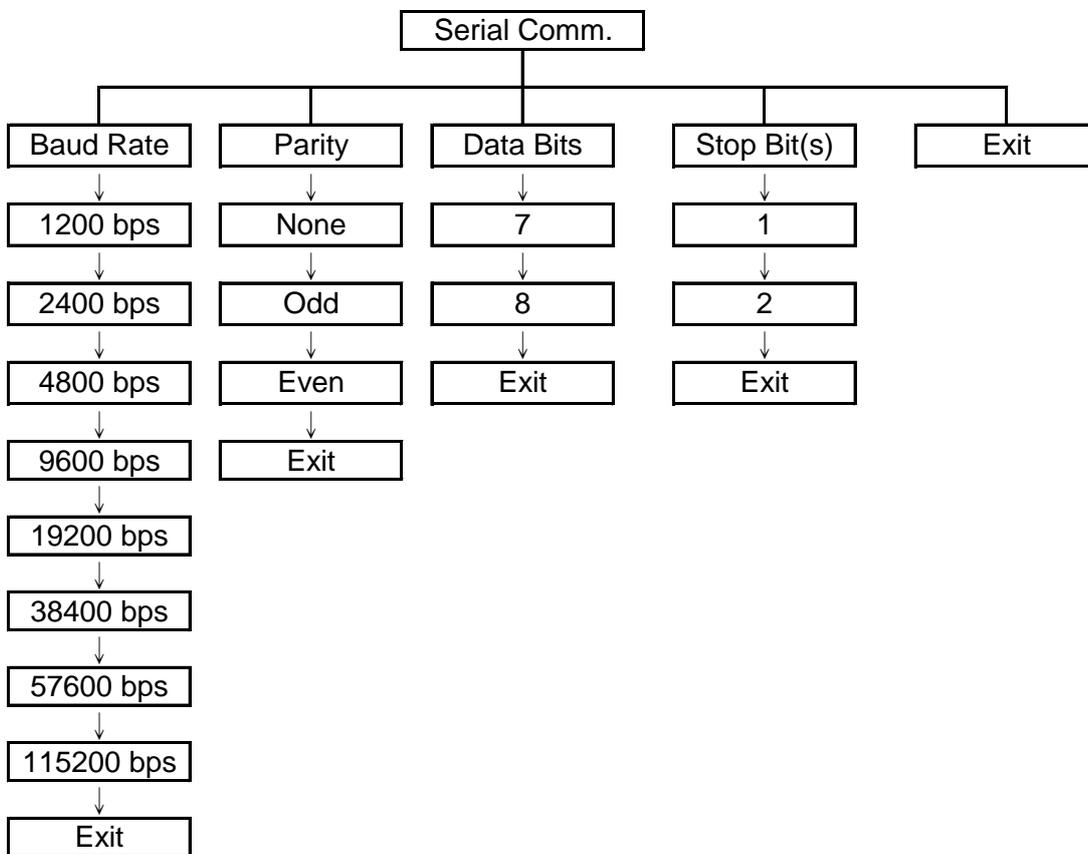


When enter [Manual] option, you will see following message. Please complete there steps :

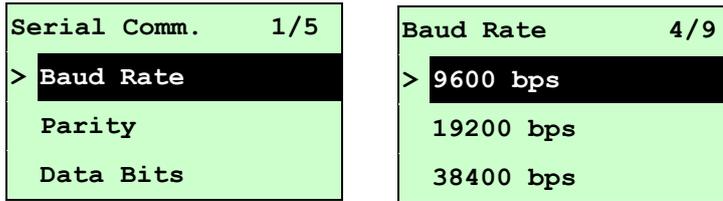
<pre> Cont. Mode Remove Label Intensity      x Ref. Level    xxx   </pre>	<p>1. Remove the continuous label. Press the <b>SELECT</b> button to set the value into the printer.</p>
<pre> Cont. Mode Scan Paper Intensity      x Ref. Level    xxx   </pre>	<p>2. Then, put the continuous label under the media sensor. Press the <b>SELECT</b> button to set the value into the printer.</p>

<b>Cont. Mode</b> <b>Complete</b> <b>Intensity</b> <b>x</b> <b>Ref. Level</b> <b>xxx</b>	3. The sensor calibration is complete. Press the <b>SELECT</b> button the LCD screen will return to the previous menu.
---	---

### 3.1.3 Serial Comm.

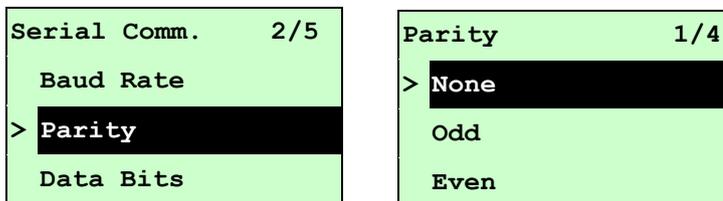


### 3.1.3.1 Baud Rate



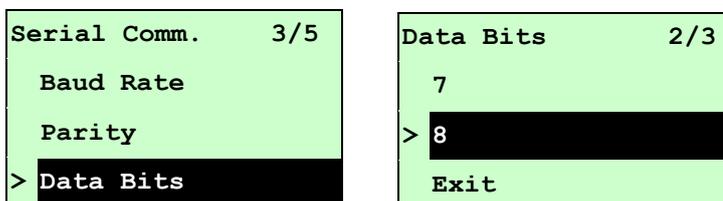
This option is used to set the RS-232 baud rate. The default setting is 9600 bps. Press **UP** Ⓞ and **DOWN** Ⓞ buttons to select the different baud rate and press **SELECT** button to set the value into printer. When you enter this list, the baud rate value in the right side of “>” icon is the current setting in the printer. Press **MENU** key to cancel the setting and return to the previous menu.

### 3.1.3.2 Parity



This option is used to set the RS-232 parity. The default setting is “None”. Press **UP** Ⓞ and **DOWN** Ⓞ buttons to select the different parity and press **SELECT** button to set the value into printer. When you enter this list, the parity in the right side of “>” is the printer current setting. Press **MENU** key to cancel the setting and return to the previous menu.

### 3.1.3.3 Data Bits:



This option is used to set the RS-232 Data Bits. The default setting is “8” data bits. Press **UP** Ⓞ and **DOWN** Ⓞ buttons to select the different Data Bits and press **SELECT** button to set the value into printer. When you enter this list, the Data Bits in the right side of “>” icon is the printer current setting. Press **MENU** key to cancel the setting and return to the previous menu.

### 3.1.3.4 Stop Bit(s):

```
Serial Comm.    4/5
  Parity
  Data Bits
> Stop Bit(s)
```

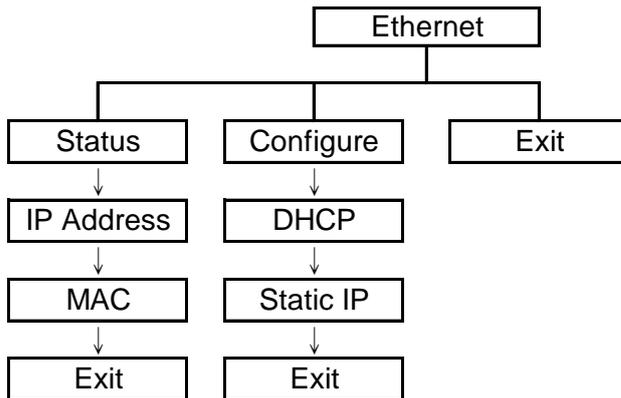
```
Stop Bit(s)    1/3
> 1
  2
  Exit
```

This option is used to set the RS-232 Stop Bits. The default setting is “1” stop bit. Press **UP**  and **DOWN**  buttons to select the different Stop Bits and press **SELECT** button to set the value into printer. When you enter this list, the option in the right side of “>” icon is the printer current setting. Press  **MENU** key to cancel the setting and return to the previous menu.

### 3.1.4 Ethernet

Use this menu to configure internal Ethernet configuration check the printer's Ethernet module status, and reset the Ethernet module. This function is available on the LCD display when Ethernet card is installed.

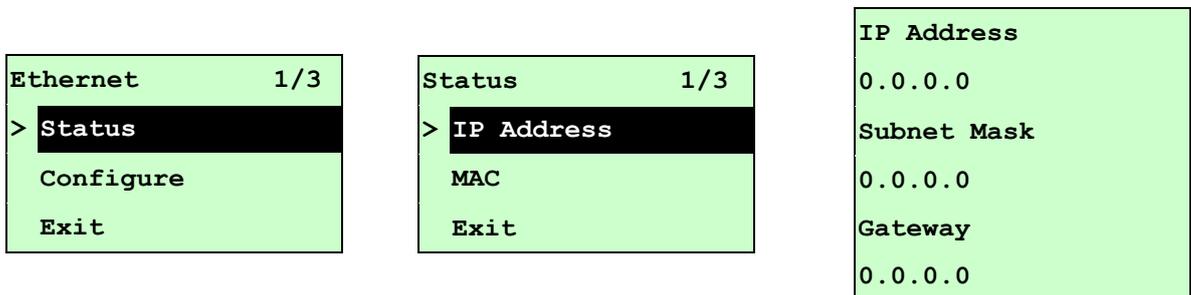
Press **UP** ⤴ and **DOWN** ⤵ buttons to select the different options and press **SELECT** button to enter the option. Press **MENU** ⏮ key to cancel the setting and return to the previous menu.



#### 3.1.4.1 Status: (IP Address / MAC)

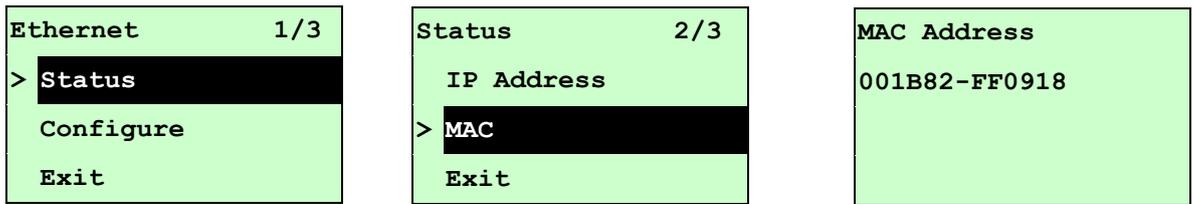
Use this menu to check the Ethernet setting status.

##### 3.1.4.1.1 IP Address



The IP address information will be shown on the LCD display. Please press **SELECT** or **MENU** button to return to the previous menu.

### 3.1.4.1.2 MAC

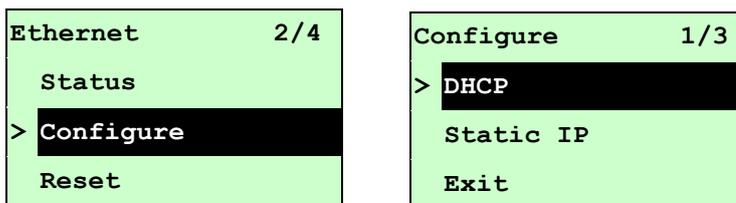


The MAC address information will be shown on the LCD display. Please press **SELECT** or **MENU** button to return to the previous menu.

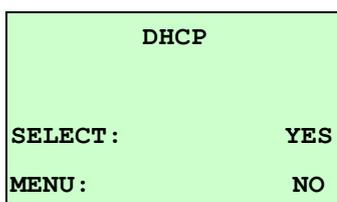
### 3.1.4.2 Configure: (DHCP / Static IP)

Use this menu to set the printer's DHCP and Static IP.

#### 3.1.4.2.1 DHCP



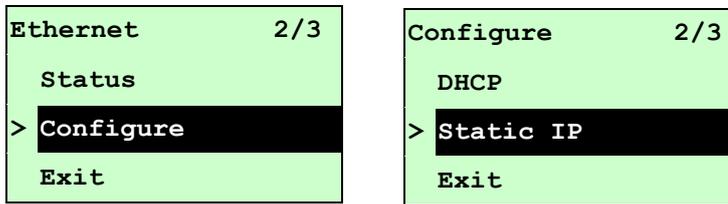
Press **UP** and **DOWN** buttons to select the DHCP function and press **SELECT** to enter. Press **MENU** key to cancel the setting and return to the previous menu.



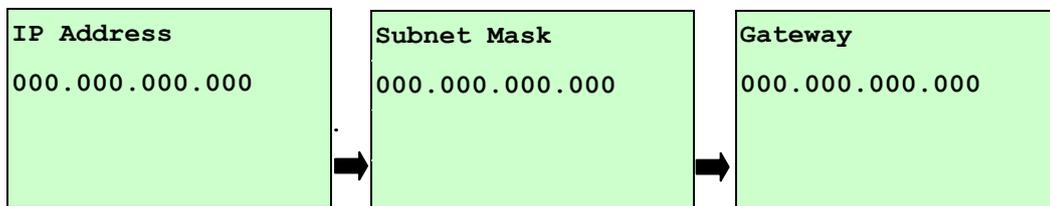
Press **SELECT** button the printer will set DHCP and restart to reset the setting. Press **MENU** button to return to the previous menu.

### 3.1.4.2.2 Static IP

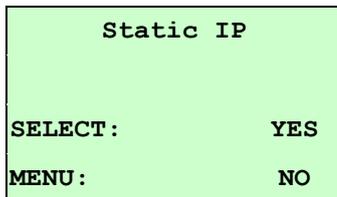
Use this menu to set the printer's IP address, subnet mask and gateway.



Press **UP** and **DOWN** buttons to select the different options and press **SELECT** button to enter the option. Press **MENU** key to cancel the setting and return to the previous menu.



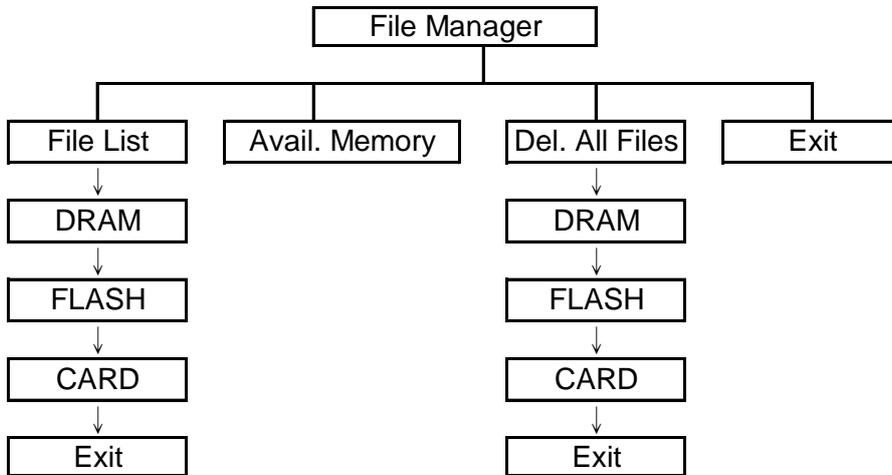
Press **DOWN** button to move the cursor from left to right digits and press the **UP** button to scroll the value from "0" to "9". Press **SELECT** button to next setting.



Press the **SELECT** button printer will restart to reset the Ethernet module setting. Press **MENU** key to cancel the setting.

## 3.2 File Manager

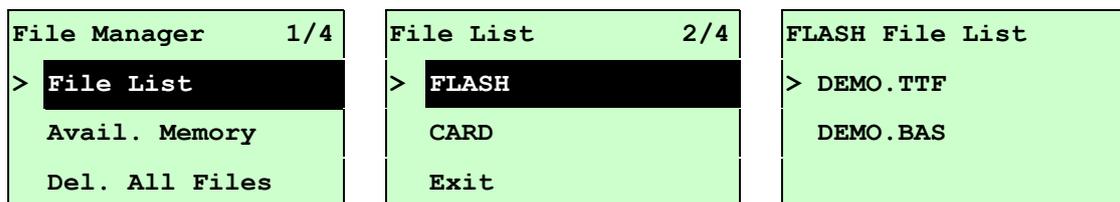
This feature is used to check the printer available memory and file list.



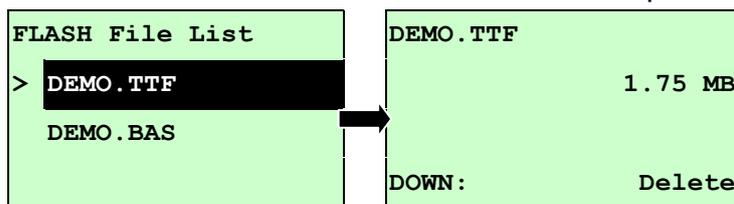
### 3.2.1 File List

Use this menu to show, delete and run (.BAS) the files saved in the printer DRAM/Flash/Card memory.

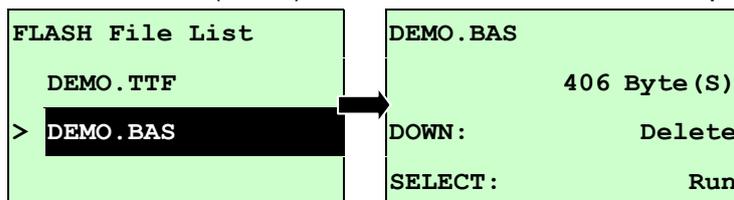
To show the files :



To delete the file : Please follow the order to press the **DOWN** Ⓞ button.



To run the file (.BAS) : Please follow the order to press the **SELECT** button.



### 3.2.2 Avail. Memory

Use this menu to show available memory space.

File Manager 2/4	Avail. Memory
File List	DRAM: 256 KB
> Avail. Memory	FALSH: 6656 KB
Del. All Files	CARD: 0 KB

### 3.2.3 Del. All Files

Use this menu to delete all files. Press **SELECT** button to delete all files in the device.

Press **MENU** to cancel deleting files and go back to previous menu.

File Manager 3/4	File List 1/4	Del. All Files
File List	> DRAM	
Avail. Memory	FALSH	SELECT: YES
> Del. All File	CARD	MENU: NO



**Self-test printout (with printer firmware V7.0 and later version)**

```

-----
SYSTEM INFORMATION
-----
MODEL: XXXXXX
FIRMWARE: X.XX
CHECKSUM: XXXXXXXX
S/N: XXXXXXXXXXXX
TCF: NO
DATE: 1970/01/01
TIME: 00:04:18
NON-RESET: 110      m (TPH)
RESET: 110        m (TPH)
NON-RESET: 0      (CUT)
RESET: 0          (CUT)
-----
    
```

Model name  
 F/W version  
 Firmware checksum  
 Printer S/N  
 TSC configuration file  
 System date  
 System time  
 Printed mileage (meter)  
 Cutting counter

```

-----
PRINTING SETTING
-----
SPEED: 5 IPS
DENSITY: 8.0
WIDTH: 4.00 INCH
HEIGHT: 4.00 INCH
GAP: 0.00 INCH
INTENSION: 5
CODEPAGE: 850
COUNTRY: 001
-----
    
```

Print speed (inch/sec)  
 Print darkness  
 Label size (inch)  
 Gap distance (inch)  
 Gap/black mark sensor intension  
 Code page  
 Country code

```

-----
Z SETTING
-----
DARKNESS: 16.0
SPEED: 4 IPS
WIDTH: 4.00 INCH
TILDE: 7EH (~)

CARET: 5EH (^)
DELIMITER: 2CH (,)
POWER UP: NO MOTION
HEAD CLOSE: NO MOTION
-----
    
```

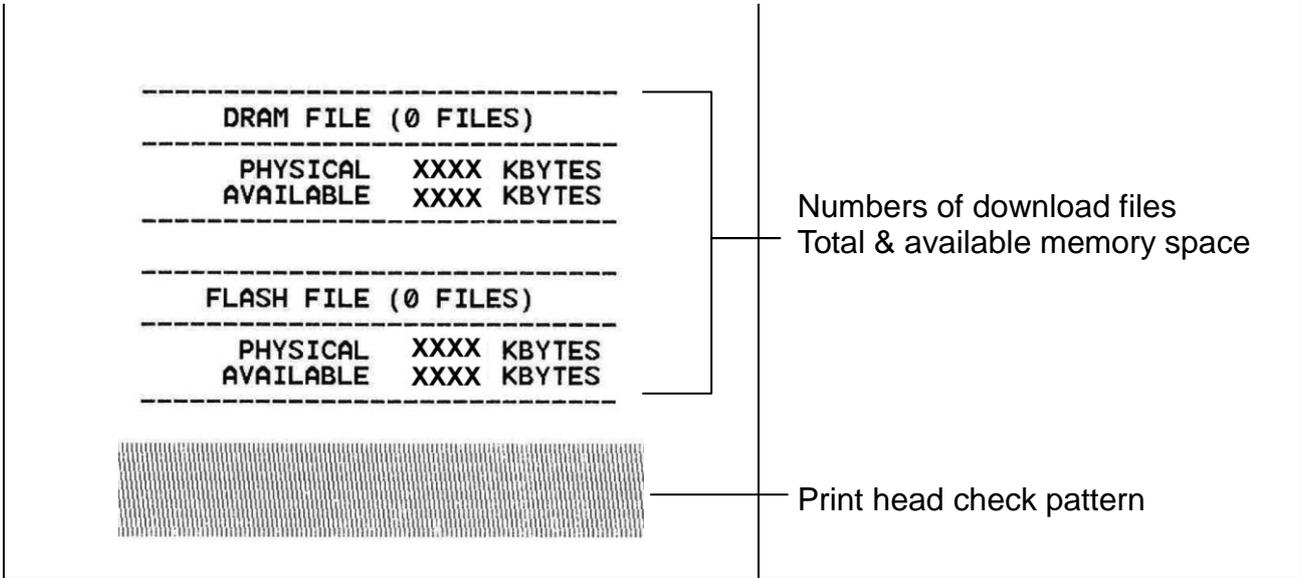
ZPL setting information  
 Print darkness  
 Print speed (inch/sec)  
 Label size  
 Control prefix  
 Format prefix  
 Delimiter prefix  
 Printer power up motion  
 Printer head close motion

**Note:**  
 ZPL is emulating for Zebra® language.

```

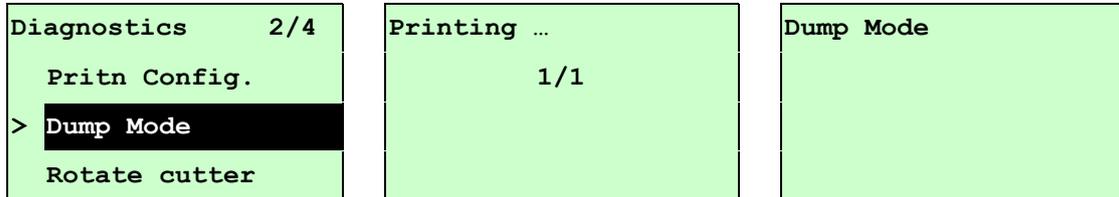
-----
RS232 SETTING
-----
BAUD: 9600
PARITY: NONE
DATA BIT: 8
STOP BIT: 1
-----
    
```

RS232 serial port configuration



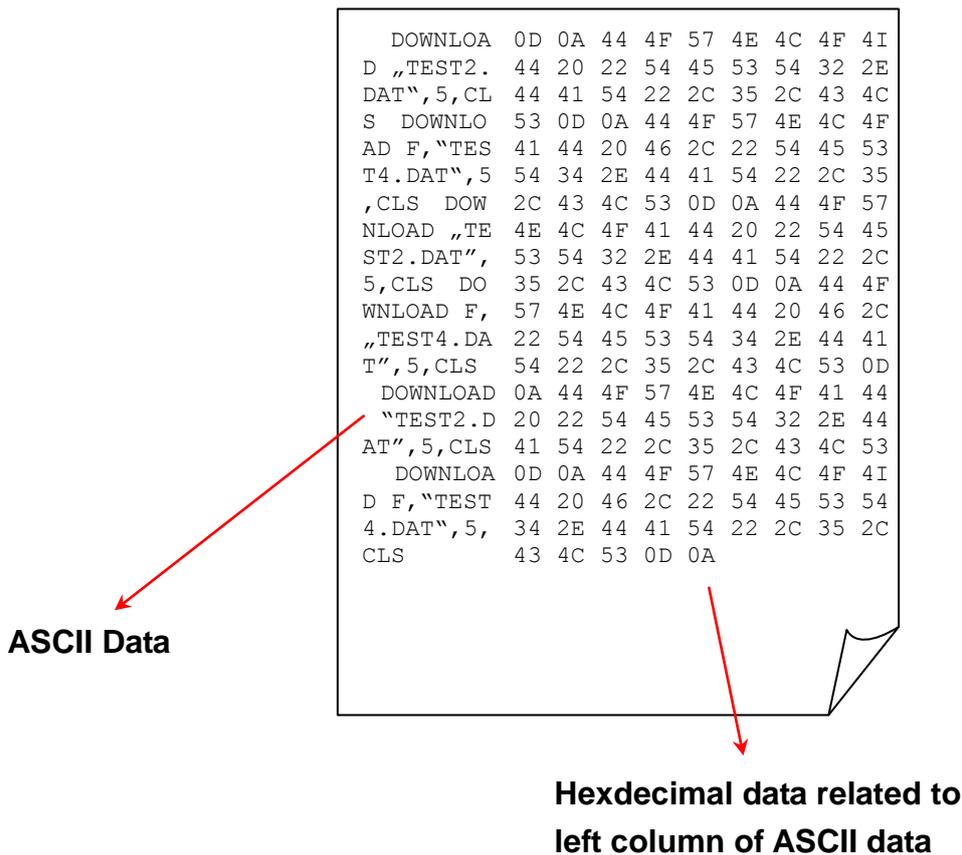
### 3.3.2 Dump Mode

Captures the data from the communications port and prints out the data received by printer. In the dump mode, all characters will be printed in 2 columns as following. The left side characters are received from your system and right side data are the corresponding hexadecimal value of the characters. It allows users or engineers to verify and debug the program.



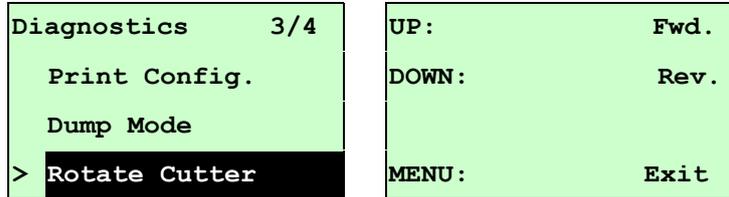
**Note:**

- 1. Dump mode requires 4" wide paper width.**
- 2. Turn off / on the power to resume printer for normal printing.**
- 3. Press FEED button to back to the previous menu.**

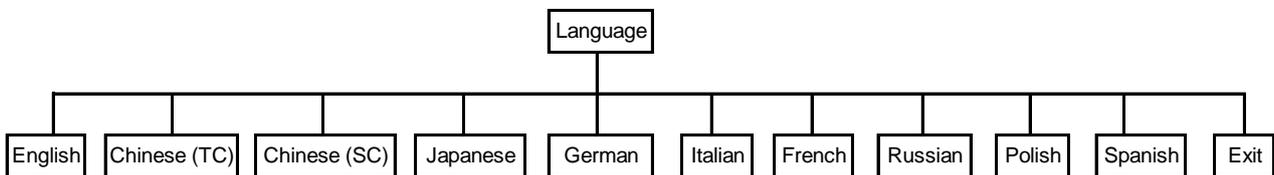


### 3.3.3 Rotate Cutter

In case paper is jammed in the cutter, this feature can rotate the cutter blade forward or reverse direction, which is helpful to remove the jammed paper easily from the cutter.



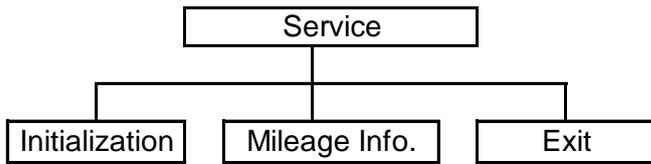
### 3.4 Language



This option is used to setup the language on LCD display.

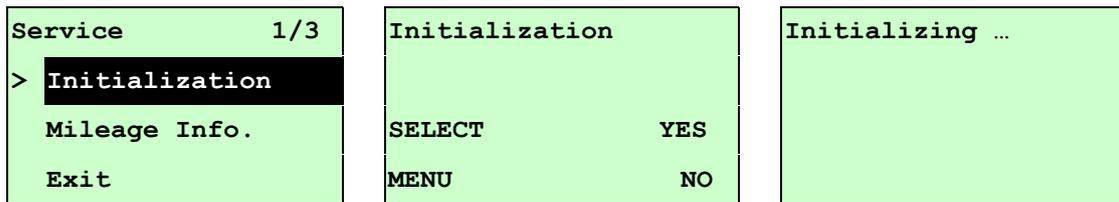
Press **UP**  and **DOWN**  buttons to scroll the cursor to desire language and press **SELECT** button to select this option. Press  **MENU** key to cancel the setting and return to the previous menu. The default language setting is English.

### 3.5 Service



This feature is used to restore printer settings to defaults and display printer mileage information.

#### 3.5.1 Initialization



The printer settings are restored to defaults as below once printer is initialized.

**Note :**

***When printer initialization is done, please calibrate the gap or black mark sensor before printing.***

Parameter	Default setting
Speed	TTP-268M: 6 IPS (152.4 mm/sec) TTP-366M: 4 IPS (101.6 mm/sec)
Density	8
Label width	6.00”(152.4mm)
Label height	4.00”(101.6mm)
Sensor type	Gap sensor
Gap setting	0.12”(3.0mm)
Print direction	0
Reference point	0,0(upper left corner)
Offset	0
Print mode	Batch mode
Serial port settings	9600 bps, none parity, 8 data bits, 1 stop bit
Code page	850
Country code	001
Clear flash memory	No
Shift X	0
Shift Y	0
Gap sensor	3 (Will be reset. Need to re-calibrate the gap)

<b>sensitivity</b>	
<b>Bline sensor sensitivity</b>	2 (Will be reset. Need to re-calibrate the gap)
<b>Language</b>	English
<b>IP address</b>	DHCP

### 3.5.2 Mileage Info.

Use this option to check the printed mileage (displayed in meter).

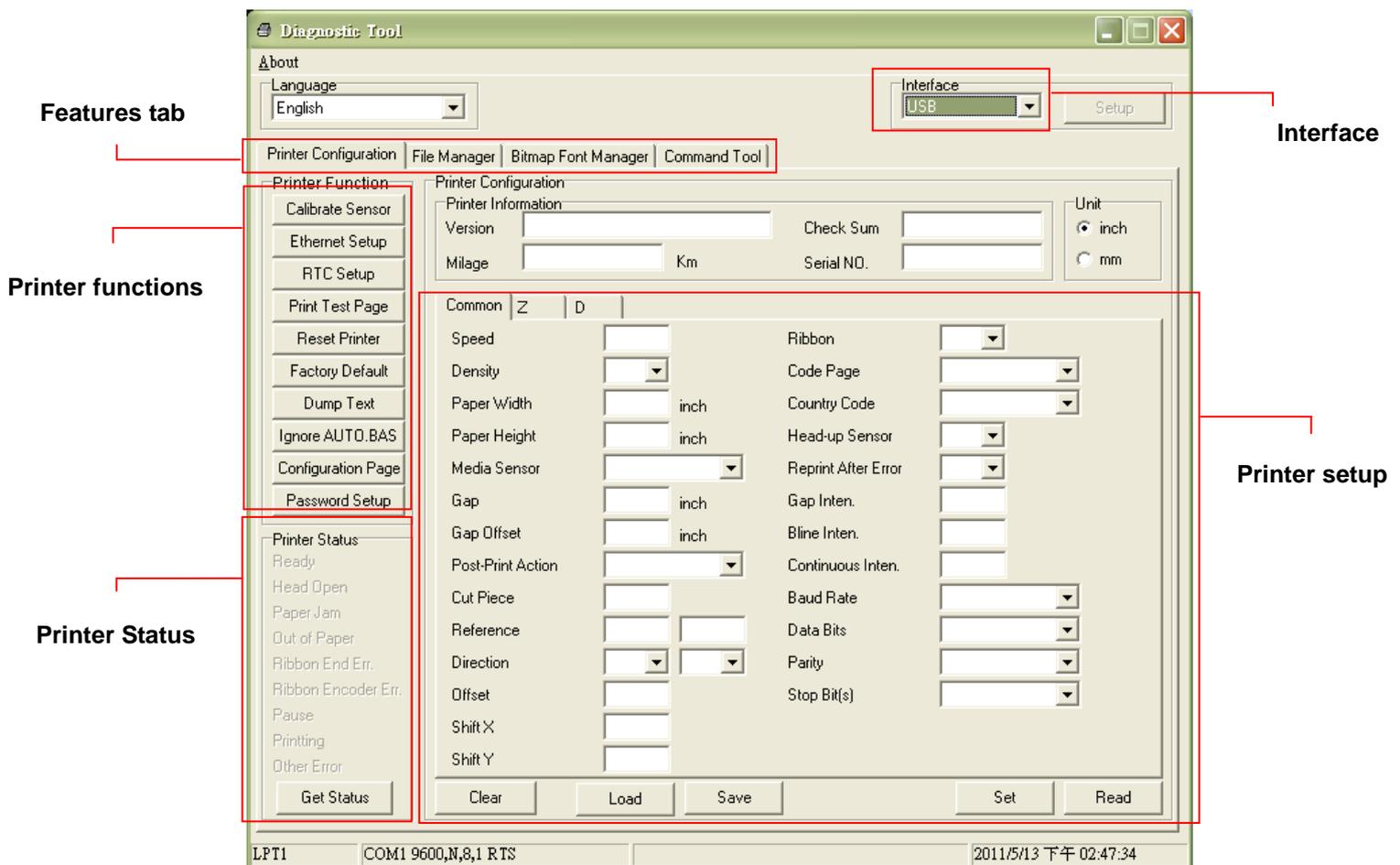
Service 1/3	Mileage: (m)
Initialization	xxxx
> Mileage Info.	Labels: (pcs.)
Exit	xxxxxx

## 4. Diagnostic Tool

TSC's Diagnostic Utility is an integrated tool incorporating features that enable you to explore a printer's settings/status; change a printer's settings; download graphics, fonts and firmware; create a printer bitmap font; and send additional commands to a printer. With the aid of this powerful tool, you can review printer status and settings in an instant, which makes it much easier to troubleshoot problems and other issues.

### 4.1 Start the Diagnostic Tool

1. Double click on the Diagnostic tool icon  `DiagTool.exe` to start the software.
2. There are four features (Printer Configuration, File Manager, Bitmap Font Manager, Command Tool) included in the Diagnostic utility.



## 4.2 Printer Function (Calibrate sensor, Ethernet setup, RTC setup.....)

1. Select the PC interface connected with bar code printer.
2. Click the “Function” button to setting.
3. The detail functions in the Printer Function Group are listed as below.

	Function	Description
Printer Function	Calibrate Sensor	Calibrate the sensor specified in the Printer Setup group media sensor field
Calibrate Sensor	Ethernet Setup	Setup the IP address, subnet mask, gateway for the on board Ethernet
Ethernet Setup	RTC Setup	Synchronize printer Real Time Clock with PC
RTC Setup	Print Test Page	Print a test page
Print Test Page	Reset Printer	Reboot printer
Reset Printer	Factory Default	Initialize the printer and restore the settings to factory default.
Factory Default	Dump Text	To activate the printer dump mode.
Dump Text	Ignore AUTO.BAS	Ignore the downloaded AUTO.BAS program
Ignore AUTO.BAS	Configuration Page	Print printer configuration
Configuration Page	Password Setup	Set the password to protect the settings
Password Setup		

**Note:**

For more information about Diagnostic Tool, please refer to the diagnostic utility quick start guide in the CD disk \ Utilities directory.

# 5 Setting Ethernet by Diagnostic Utility

The Diagnostic Utility is enclosed in the CD disk \Utilities directory. Users can use Diagnostic Tool to setup the Ethernet by RS-232, USB and Ethernet interfaces. The following contents will instruct users how to configure the Ethernet by these three interfaces.

## 5.1 Using USB interface to setup Ethernet interface

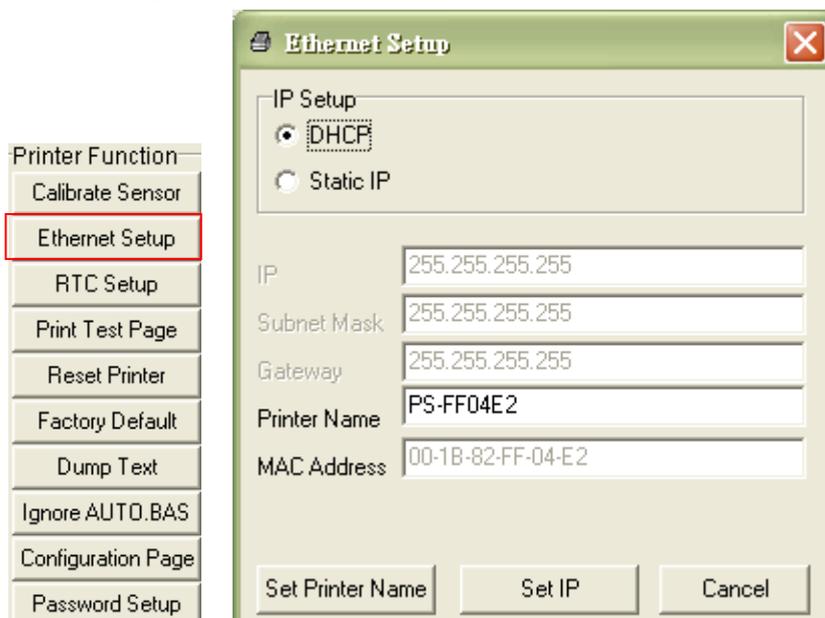
1. Connect the USB cable between the computer and the printer.
2. Turn on the printer power.
3. Start the Diagnostic Utility by double clicking on the  **DiagTool.exe** icon.

**Note: This utility works with printer firmware V6.00 and later versions.**

4. The Diagnostic Utility default interface setting is USB interface. If USB interface is connected with printer, no other settings need to be changed in the interface field.



5. Click on the “Ethernet Setup” button from “Printer Function” group in Printer Configuration tab to setup the IP address, subnet mask and gateway for the on board Ethernet.

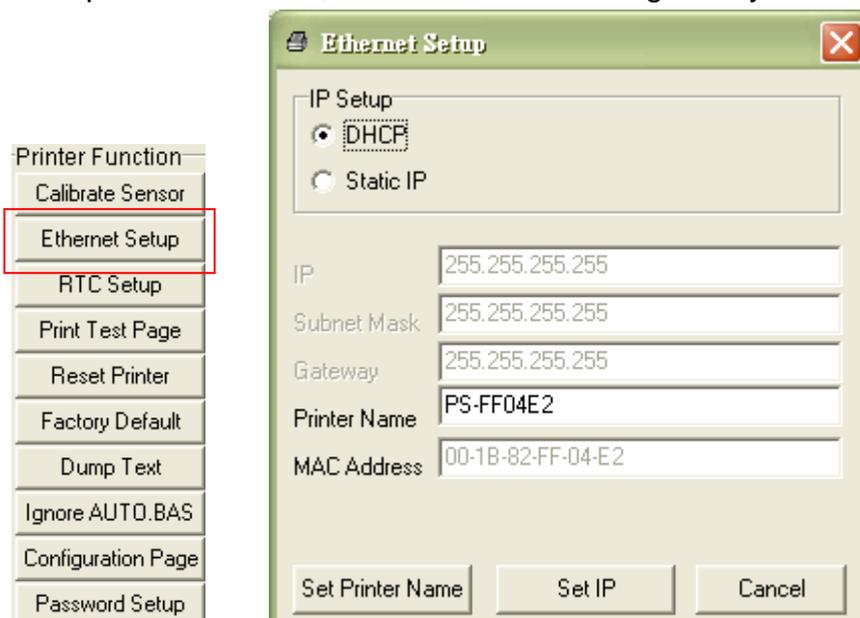


## 5.2 Using RS-232 interface to setup Ethernet interface

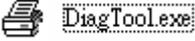
1. Connect the computer and the printer with a RS-232 cable.
2. Turn on the printer power.
3. Start the Diagnostic Utility by double clicks on the  `DiagTool.exe` icon.  
**Note: This utility works with printer firmware V6.00 and later versions.**
4. Select “COM” as interface then click on the “Setup” button to setup the serial port baud rate, parity check, data bits, stop bit and flow control parameters.

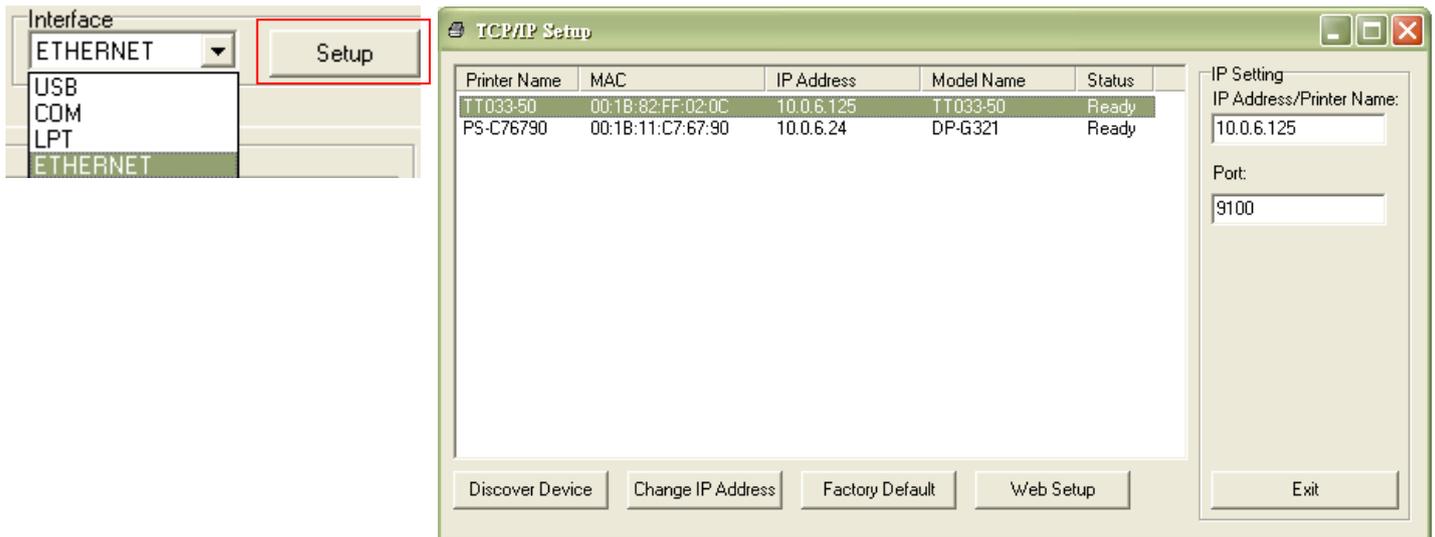


5. Click on the “Ethernet Setup” button from printer function of Printer Configuration tab to setup the IP address, subnet mask and the gateway for the on board Ethernet.

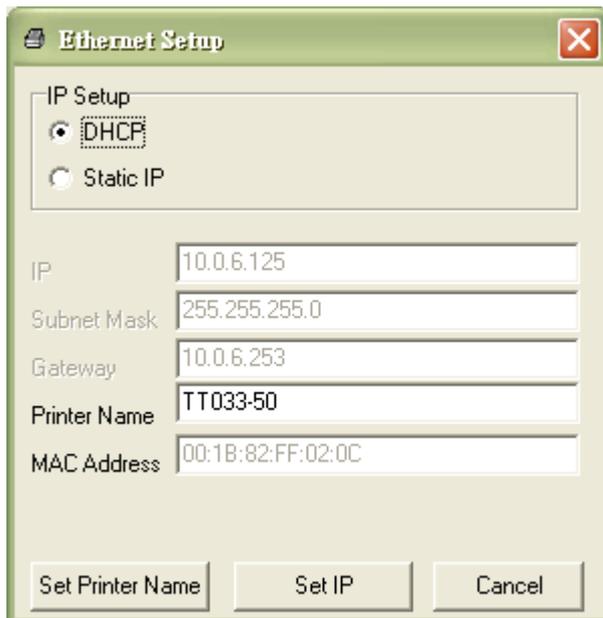


## 5.3 Using Ethernet interface to setup Ethernet interface

1. Connect the computer and the printer to the LAN.
2. Turn on the printer power.
3. Start the Diagnostic Utility by double clicks on the  icon.  
**Note: This utility works with printer firmware V6.00 and later versions.**
4. Select “Ethernet” as the interface then click on the “Setup” button to setup the IP address, subnet mask and gateway for the on board Ethernet.



5. Click the “Discover Device” button to explore the printers that exist on the network.
6. Select the printer in the left side of listed printers, the correspondent IP address will be shown in the right side “IP address/Printer Name” field.
7. Click “Change IP Address” to configure the IP address obtained by DHCP or static.



The default IP address is obtained by DHCP. To change the setting to static IP address, click “Static IP” radio button then enter the IP address, subnet mask and

gateway. Click “Set IP” to take effect the settings.

Users can also change the “Printer Name” by another model name in this fields then click “Set Printer Name” to take effect this change.

***Note: After clicking the “Set Printer Name” or “Set IP” button, printer will reset to take effect the settings.***

8. Click “Exit” button to exit the Ethernet interface setup and go back to Diagnostic Tool main screen.

Factory Default button

This function will reset the IP, subnet mask, gateway parameters obtained by DHCP and reset the printer name.

Web setup button

Except to use the Diagnostic Utility to setup the printer, you can also explore and configure the printer settings and status or update the firmware with the IE or Firefox web browser. This feature provides a user friendly setup interface and the capability to manage the printer remotely over a network.

# 6. Troubleshooting

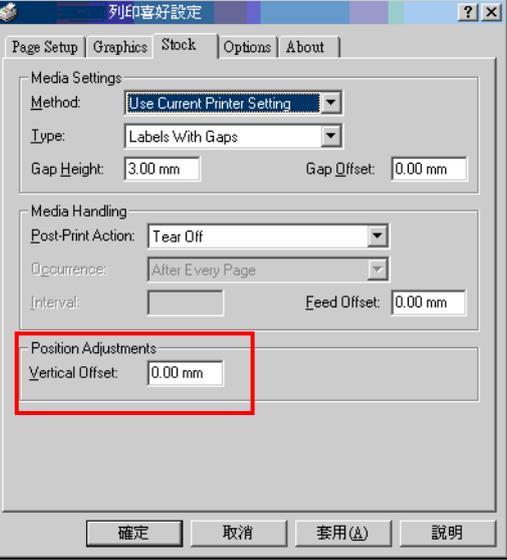
## 6.1 Common Problems

The following guide lists the most common problems that may be encountered when operating this bar code printer. If the printer still does not function after all suggested solutions have been invoked, please contact the Customer Service Department of your purchased reseller or distributor for assistance.

Problem	Possible Cause	Recovery Procedure
<b>Power indicator does not illuminate</b>	<ul style="list-style-type: none"> <li>* The power cord is not properly connected.</li> </ul>	<ul style="list-style-type: none"> <li>* Plug the power cord in printer and outlet.</li> <li>* Switch the printer on.</li> </ul>
<b>Carriage Open</b>	<ul style="list-style-type: none"> <li>* The printer carriage is open.</li> </ul>	<ul style="list-style-type: none"> <li>* Please close the print carriage.</li> </ul>
<b>No Ribbon</b>	<ul style="list-style-type: none"> <li>* Running out of ribbon.</li> <li>* The ribbon is installed incorrectly.</li> </ul>	<ul style="list-style-type: none"> <li>* Supply a new ribbon roll.</li> <li>* Please refer to the steps in user's manual to reinstall the ribbon.</li> </ul>
<b>No Paper</b>	<ul style="list-style-type: none"> <li>* Running out of label.</li> <li>* The label is installed incorrectly.</li> <li>* Gap/black mark sensor is not calibrated.</li> </ul>	<ul style="list-style-type: none"> <li>* Supply a new label roll.</li> <li>* Please refer to the steps in user's manual to reinstall the label roll.</li> <li>* Calibrate the gap/black mark sensor.</li> </ul>
<b>Paper Jam</b>	<ul style="list-style-type: none"> <li>* Gap/black mark sensor is not set properly.</li> <li>* Make sure label size is set properly.</li> <li>* Labels may be stuck inside the printer mechanism.</li> </ul>	<ul style="list-style-type: none"> <li>* Calibrate the gap/black mark sensor.</li> <li>* Set label size correctly.</li> </ul>
<b>Take Label</b>	<ul style="list-style-type: none"> <li>* Peel function is enabled.</li> </ul>	<ul style="list-style-type: none"> <li>* If the peeler module is installed, please remove the label.</li> <li>* If there is no peeler module in front of the printer, please switch off the printer and install it.</li> <li>* Check if the connector is plugging correctly.</li> </ul>
<b>UP: Fwd.</b> <b>DOWN: Rev.</b> <b>MENU: Exit</b>	<ul style="list-style-type: none"> <li>* Cutter jam.</li> <li>* There is no cutter installed on the printer.</li> <li>* Cutter PCB is damaged.</li> </ul>	<ul style="list-style-type: none"> <li>* If the cutter module is installed, please press UP or DOWN key to rotate the cutter up or down to make the knife back to the right position.</li> <li>* Remove the label.</li> <li>* Make sure the thickness of label is less than 200 g/m2 (for regular cutter) or 300 g/m2 (for heavy duty cutter).</li> <li>* Replace a cutter PCB.</li> </ul>

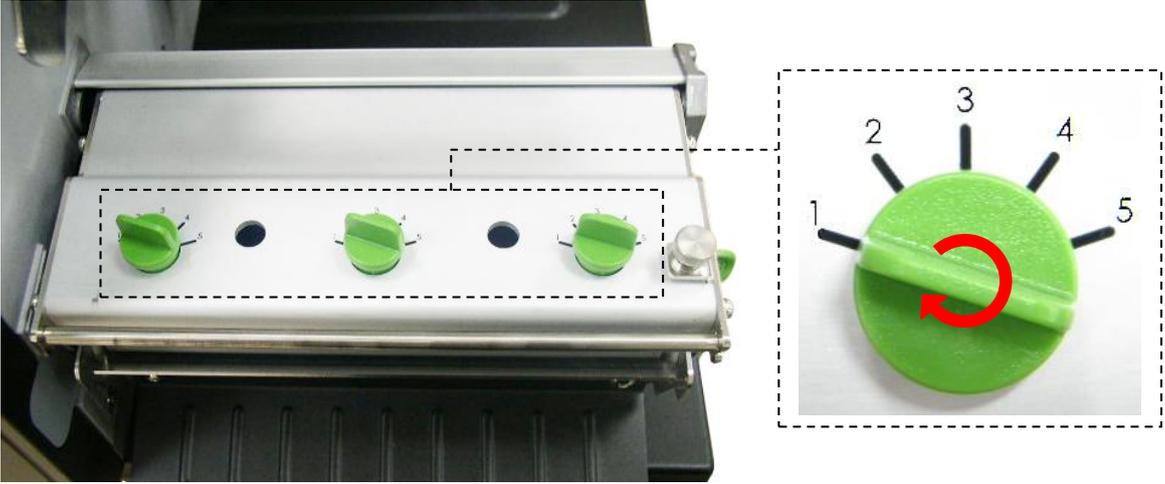
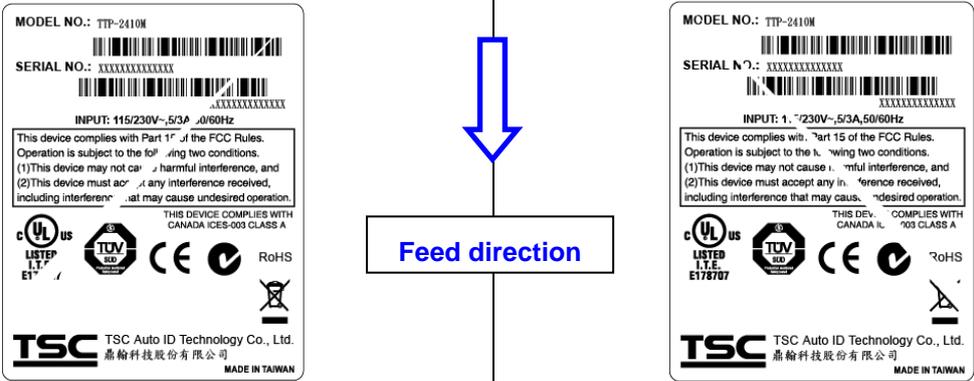
<p><b>Not Printing</b></p>	<ul style="list-style-type: none"> <li>* Cable is not well connected to serial or USB interface or parallel port.</li> <li>* The serial port cable pin configuration is not pin to pin connected.</li> </ul>	<ul style="list-style-type: none"> <li>* Re-connect cable to interface.</li> <li>* If using serial cable, <ul style="list-style-type: none"> <li>- Please replace the cable with pin to pin connected.</li> <li>- Check the baud rate setting. The default baud rate setting of printer is 9600,n,8,1.</li> </ul> </li> <li>* If using the Ethernet cable, <ul style="list-style-type: none"> <li>- Check if the Ethernet RJ-45 connector green LED is lit on..</li> <li>- Check if the Ethernet RJ-45 connector amber LED is blinking.</li> <li>- Check if the printer gets the IP address when using DHCP mode.</li> <li>- Check if the IP address is correct when using the static IP address.</li> <li>- Wait a few seconds let the printer get the communication with the server then check the IP address setting again.</li> </ul> </li> <li>* Chang a new cable.</li> <li>* Ribbon and media are not compatible.</li> <li>* Verify the ribbon-inked side.</li> <li>* Reload the ribbon again.</li> <li>* Clean the printhead.</li> <li>* The print density setting is incorrect.</li> <li>* Printhead's harness connector is not well connected with printhead. Turn off the printer and plug the connector again.</li> <li>* Check if the stepping motor is plugging in the right connector.</li> <li>* Check your program if there is a command PRINT at the end of the file and there must have CRLF at the end of each command line.</li> </ul>
<p><b>Memory full ( FLASH / DRAM )</b></p>	<ul style="list-style-type: none"> <li>* The space of FLASH/DRAM is full.</li> </ul>	<ul style="list-style-type: none"> <li>* Delete unused files in the FLASH/DRAM.</li> <li>* The max. numbers of DRAM is 256 files.</li> <li>* The max. user addressable memory space of DRAM is 2048KB.</li> <li>* The max. numbers of file of FLASH is 256 files.</li> <li>* The max. user addressable memory space of FLASH is 6656KB.</li> </ul>
<p><b>SD card is unable to use</b></p>	<ul style="list-style-type: none"> <li>* SD card is damaged.</li> <li>* SD card doesn't insert correctly.</li> <li>* Use the non-approved SD card manufacturer.</li> </ul>	<ul style="list-style-type: none"> <li>* Use the supported capacity SD card.</li> <li>* Insert the SD card again.</li> <li>* The supported SD card spec and the approved SD card manufacturers, please refer to 2.2.3 section.</li> </ul>
<p><b>PS/2 port does not work</b></p>	<ul style="list-style-type: none"> <li>* Did not turn off power prior to plug in the PS/2 keyboard.</li> <li>* PS/2 keyboard is damaged.</li> <li>* PS/2 keyboard doesn't plug-in correctly.</li> <li>* There is no BAS file in the printer.</li> </ul>	<ul style="list-style-type: none"> <li>* Turn off printer power prior to plug in the PS/2 keyboard.</li> <li>* Plug the PS/2 keyboard again.</li> <li>* Make sure the keyboard is fine.</li> <li>* Make sure if there is any BAS file downloaded into printer.</li> </ul>

<p><b>Poor Print Quality</b></p>	<ul style="list-style-type: none"> <li>* Ribbon and media is loaded incorrectly</li> <li>* Dust or adhesive accumulation on the print head.</li> <li>* Print density is not set properly.</li> <li>* Printhead element is damaged.</li> <li>* Ribbon and media are incompatible.</li> <li>* The printhead pressure is not set properly.</li> </ul>	<ul style="list-style-type: none"> <li>* Reload the supply.</li> <li>* Clean the printhead.</li> <li>* Clean the platen roller.</li> <li>* Adjust the print density and print speed.</li> <li>* Run printer self-test and check the print head test pattern if there is dot missing in the pattern.</li> <li>* Change proper ribbon or proper label media.</li> <li>* Adjust the printhead pressure adjustment knob. <ul style="list-style-type: none"> <li>- If the left side printout is too light, please adjust the left side pressure adjustment knob to the higher index (higher pressure). If the pressure adjustment knob has been adjust to index "5" and the poor print quality is still at the left side of the printout, please increase the middle pressure adjustment knob.</li> <li>- If the right side printout is too light, please adjust the right side pressure adjustment knob to the higher index (higher pressure) to improve the print quality.</li> </ul> </li> <li>* The release lever does not latch the printhead properly.</li> </ul>
<p><b>LCD panel is dark and keys are not working</b></p>	<ul style="list-style-type: none"> <li>* The cable between main PCB and LCD panel is loose.</li> </ul>	<ul style="list-style-type: none"> <li>* Check if the cable between main PCB and LCD is secured or not.</li> </ul>
<p><b>LCD panel is dark but the LEDs are light</b></p>	<ul style="list-style-type: none"> <li>* The printer initialization is unsuccessful.</li> </ul>	<ul style="list-style-type: none"> <li>* Turn OFF and ON the printer again.</li> <li>* Initialize the printer.</li> </ul>
<p><b>LCD panel is dark and LEDs are lit on, but the label is feeding forward</b></p>	<ul style="list-style-type: none"> <li>* The LCD panel harness connector is loose.</li> </ul>	<ul style="list-style-type: none"> <li>* The LCD panel harness connector is plugged upside down.</li> </ul>
<p><b>Ribbon encoder sensor doesn't work</b></p>	<ul style="list-style-type: none"> <li>* The ribbon encoder sensor connector is loose.</li> </ul>	<ul style="list-style-type: none"> <li>* Fasten the connector.</li> </ul>
<p><b>Ribbon end sensor doesn't work</b></p>	<ul style="list-style-type: none"> <li>* The connector is loose.</li> <li>* The ribbon sensor hole is covered with dust.</li> </ul>	<ul style="list-style-type: none"> <li>* Check the connector.</li> <li>* Clear the dust in the sensor hole by the blower.</li> </ul>
<p><b>Peel sensor is not working</b></p>	<ul style="list-style-type: none"> <li>* Peel sensor is not located on the correct position.</li> <li>* The connector is loose.</li> </ul>	<ul style="list-style-type: none"> <li>* Make sure that the media goes through the Peel sensor.</li> <li>* Plug the connect cable correctly.</li> </ul>
<p><b>Cutter is not working</b></p>	<ul style="list-style-type: none"> <li>* The connector is loose.</li> </ul>	<ul style="list-style-type: none"> <li>* Plug in the connect cable correctly.</li> </ul>
<p><b>Label feeding is not stable (skew) when printing</b></p>	<ul style="list-style-type: none"> <li>* The media guide does not touch the edge of the media.</li> </ul>	<ul style="list-style-type: none"> <li>* If the label is moving to the right side, please move the label guide to left.</li> <li>* If the label is moving to the left side, please move the label guide to right.</li> </ul>
<p><b>Skip labels when printing</b></p>	<ul style="list-style-type: none"> <li>* Label size is not specified properly.</li> <li>* Sensor sensitivity is not set properly.</li> <li>* The media sensor is covered with dust.</li> </ul>	<ul style="list-style-type: none"> <li>* Check if label size is setup correctly.</li> <li>* Calibrate the sensor by Auto Gap or Manual Gap options.</li> <li>* Clear the GAP/Black mark sensor by blower.</li> </ul>

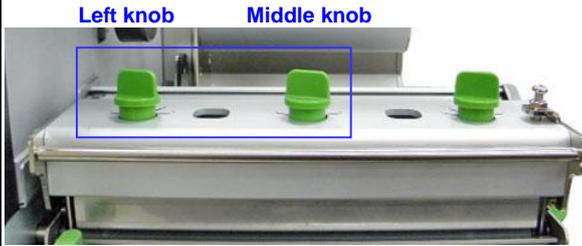
<p><b>The printing position of small label is incorrect</b></p>	<ul style="list-style-type: none"> <li>* Media sensor sensitivity is not set properly.</li> <li>* Label size is incorrect.</li> <li>* The parameter Shift Y in the LCD menu is incorrect.</li> <li>* The vertical offset setting in the driver is incorrect.</li> </ul>	<ul style="list-style-type: none"> <li>* Calibrate the sensor sensitivity again.</li> <li>* Set the correct label size and gap size.</li> <li>* Press [MENU] → [SELECT] x3 → [DOWN]x6 → [SELECT] to fine tune the parameter of Shift Y.</li> <li>* If using the software BarTender, please set the vertical offset in the driver.</li> </ul> 
<p><b>The left side printout position is incorrect</b></p>	<ul style="list-style-type: none"> <li>* Wrong label size setup.</li> <li>* The parameter Shift X in LCD menu is incorrect.</li> </ul>	<ul style="list-style-type: none"> <li>* Set the correct label size.</li> <li>* Press [MENU] → [SELECT] x 3 → [DOWN] x 5 → [SELECT] to fine tune the parameter of Shift X.</li> </ul>
<p><b>Missing printing on the left or right side of label</b></p>	<ul style="list-style-type: none"> <li>* Wrong label size setup.</li> </ul>	<ul style="list-style-type: none"> <li>* Set the correct label size.</li> </ul>
<p><b>RTC time is incorrect when reboot the printer</b></p>	<ul style="list-style-type: none"> <li>* The battery has run down.</li> </ul>	<ul style="list-style-type: none"> <li>* Check if there is a battery on the main board.</li> </ul>
<p><b>Multi interface board doesn't work</b></p>	<ul style="list-style-type: none"> <li>* The installation is incorrect.</li> </ul>	<ul style="list-style-type: none"> <li>* Check if the board is plugged in the right connector.</li> </ul>
<p><b>Power and Error LEDs are blinking fast</b></p>	<ul style="list-style-type: none"> <li>* Power switch OFF and ON too fast.</li> </ul>	<ul style="list-style-type: none"> <li>* Turn off the printer and wait all LEDs are dark, and turn on the printer again.</li> </ul>
<p><b>Wrinkle Problem</b></p>	<ul style="list-style-type: none"> <li>* Printhead pressure is incorrect.</li> <li>* Ribbon installation is incorrect.</li> <li>* Media installation is incorrect.</li> <li>* Print density is incorrect.</li> <li>* Media feeding is incorrect.</li> </ul>	<ul style="list-style-type: none"> <li>* Please refer to the 5.2 chapter.</li> <li>* Please set the suitable density to have good print quality.</li> <li>* Make sure the label guide touch the edge of the media guide.</li> </ul>
<p><b>Gray line on the blank label</b></p>	<ul style="list-style-type: none"> <li>* The printhead is dirty.</li> <li>* The platen roller is dirty.</li> </ul>	<ul style="list-style-type: none"> <li>* Clean the printhead.</li> <li>* Clean the platen roller.</li> </ul>
<p><b>Irregular printing</b></p>	<ul style="list-style-type: none"> <li>* The printer is in Hex Dump mode.</li> <li>* The RS-232 setting is incorrect.</li> </ul>	<ul style="list-style-type: none"> <li>* Turn off and on the printer to skip the dump mode.</li> <li>* Re-set the Rs-232 setting.</li> </ul>

## 6.2 Mechanism Fine Adjustment to Avoid Ribbon Wrinkles

This printer has been fully tested before delivery. There should be no ribbon wrinkle presented on the media for general-purpose printing application. Ribbon wrinkle is related to the media thickness, print head pressure balance, ribbon film characteristics, print darkness setting...etc. In case the ribbon wrinkle happens, please follow the instructions below to adjust the printer parts.

<p><b>Adjustable Printer Parts</b></p>		
<p><b>Symptom</b></p>	<p>1. Wrinkle happens from label lower left to upper right direction (“ / ”)</p>	<p>2. Wrinkle happens from label lower right to upper left direction (“ \ ”)</p>
<p><b>Wrinkle Example</b></p>		

**Adjust the print head pressure adjustment knob**



The print head pressure adjustment knob has 5 levels of settings. Clockwise direction adjustment is to increase the print head pressure. Counter Clockwise adjustment can decrease the print head pressure.

If the wrinkle on the label starts from the lower left side to upper right side, please do following adjustment.

1. Decrease the right side print head pressure adjustment knob setting 1 level per each adjustment then print the label again to check if wrinkle is gone.
2. If the right side print head adjustment knob setting has been set to index 1 (the lowest pressure index), please increase the left side print head pressure.
3. If the left side print head adjustment knob setting has been set to 5 (the highest pressure index) the wrinkle can't be avoided, please increase the middle print head pressure knob.
4. If the wrinkle can't be avoided, please contact the Customer Service Department of your purchased reseller or distributor for service.

Pressure knob adjustment reference:

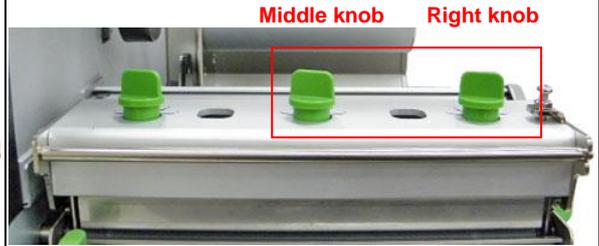
- 6" label

Left index	Middle index	Right index
2	1	1
3	1	1
4	1	1
5	1	1
5	2	1
5	3	1
5	4	1
5	5	1

- 3" label

Left index	Middle index	Right index
2	2	1
3	3	1
4	4	1
5	5	1

**Adjust the print head pressure adjustment knob**



The print head pressure adjustment knob has 5 levels of settings. Clockwise direction adjustment is to increase the print head pressure. Counter Clockwise adjustment can decrease the print head pressure.

If the wrinkle on the label starts from the lower right side to upper left side, please do following adjustment.

1. Decrease the left side print head pressure adjustment knob setting 1 level per each adjustment then print the label again to check if wrinkle is gone.
2. If the left side print head adjustment knob level has been set to index 1 (the lowest index), please increase the right side print head pressure.
3. If the right side print head adjustment knob setting has been set to 5 (the highest pressure index) the wrinkle can't be avoid, please increase the middle print head pressure knob.
4. If the wrinkle can't be avoided, please contact the Customer Service Department of your purchased reseller or distributor for service.

Pressure knob adjustment reference:

- 6" label

Left index	Middle index	Right index
1	1	2
1	1	3
1	1	4
1	1	5
1	2	5
1	3	5
1	4	5
1	5	5

- 3" label

Left index	Middle index	Right index
1	2	2
1	3	3
1	4	4
1	5	5

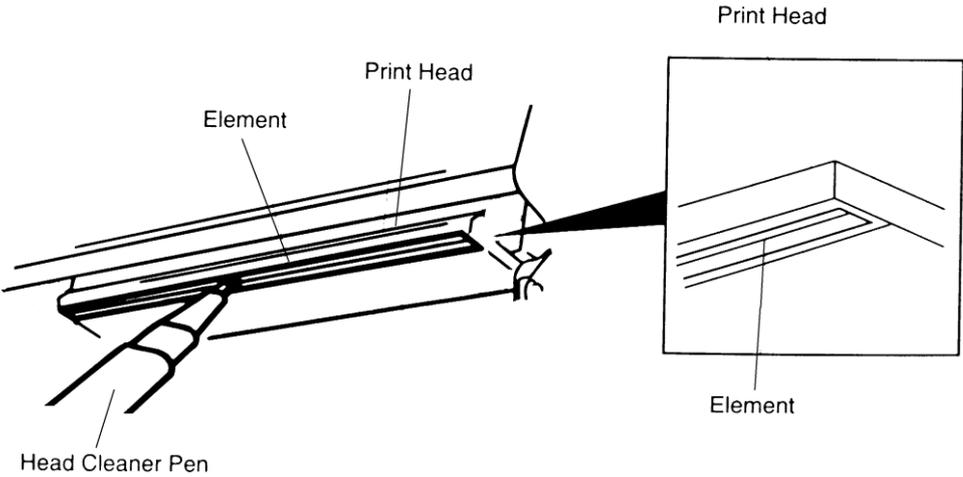
# 7. Maintenance

This session presents the clean tools and methods to maintain your printer.

1. Please use one of following material to clean the printer.

- Cotton swab (Head cleaner pen)
- Lint-free cloth
- Vacuum / Blower brush
- 100% ethanol

2. The cleaning process is described as following,

Printer Part	Method	Interval
<p><b>Print Head</b></p>	<p>1. Always turn off the printer before cleaning the print head.            2. Allow the print head to cool for a minimum of one minute.            3. Use a cotton swab (Head cleaner pen) and 100% ethanol to clean the print head surface.</p>	<p>Clean the print head when changing a new label roll</p>
 <p>The diagram illustrates the cleaning process of the print head. It shows a 'Head Cleaner Pen' being used to clean the 'Print Head' elements. An inset shows a close-up of the 'Print Head' and 'Element'.</p>		
<p><b>Platen Roller</b></p>	<p>1. Turn the power off.            2. Rotate the platen roller and wipe it thoroughly with 100% ethanol and a cotton swab, or lint-free cloth.</p>	<p>Clean the platen roller when changing a new label roll</p>
<p><b>Tear Bar/Peel Bar</b></p>	<p>Use the lint-free cloth with 100% ethanol to wipe it.</p>	<p>As needed</p>
<p><b>Sensor</b></p>	<p>Compressed air or vacuum</p>	<p>Monthly</p>
<p><b>Exterior</b></p>	<p>Wipe it with water-dampened cloth</p>	<p>As needed</p>
<p><b>Interior</b></p>	<p>Brush or vacuum</p>	<p>As needed</p>

**Note:**

- Do not touch printer head by hand. If you touch it carelessly, please use ethanol to clean it.
- Please use 100% Ethanol. DO NOT use medical alcohol, which may damage the printer head.
- Regularly clean the print head and supply sensors once change a new ribbon to keep printer performance and extend printer life.





TSC Auto ID Technology Co., Ltd.

Corporate Headquarters

9F., No.95, Minquan Rd., Xindian Dist.,  
New Taipei City 23141, Taiwan (R.O.C.)

TEL: +886-2-2218-6789

FAX: +886-2-2218-5678

Web site: [www.tscprinters.com](http://www.tscprinters.com)

E-mail: [printer\\_sales@tscprinters.com](mailto:printer_sales@tscprinters.com)

[tech\\_support@tscprinters.com](mailto:tech_support@tscprinters.com)

Li Ze Plant

No.35, Sec. 2, Ligong 1st Rd., Wujie Township,  
Yilan County 26841, Taiwan (R.O.C.)

TEL: +886-3-990-6677

FAX: +886-3-990-5577